



The animated story of Tell Sabi Abyad clay tablet T98-34

The tablet born again and again!

by Dominique Ngan-Tillard and partners of Scanning for Syria





The animated story of Tell Sabi Abyad clay tablet T98-34

From its recovery, cast, and loss in Syria to

its 3D digital preservation, reproduction and

full translation in Europe!





The animated story of Tell Sabi Abyad clay tablet T98-34

With this tablet in chocolate you can taste the richness of Syrian cultural heritage and

you are supporting refugee students in the Netherlands.







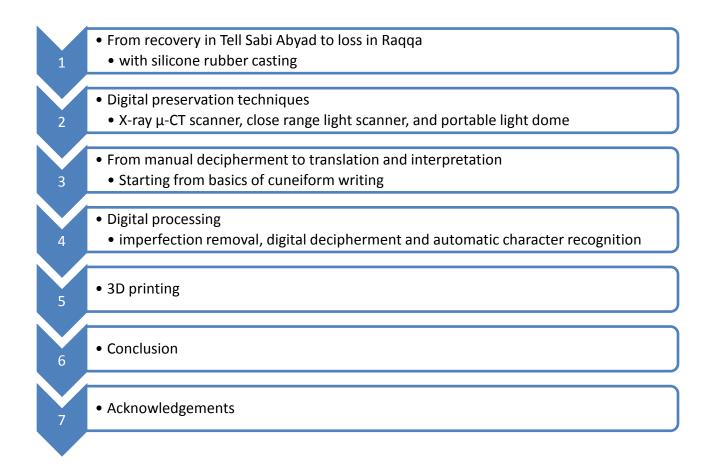
Rijksmuseum van Oudheden

Chocolate Cuneiform Tablet



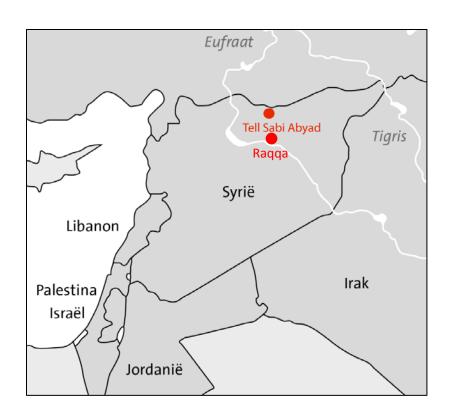
This chocolate tablet is a reproduction of a 12th century BCE cuneiform clay tablet found at Tell Sabi Abyad in Syria. It was recovered in the 1990's by Leiden archaeologists and stored locally at Museum Raqqa. The museum was plundered and bombed during the recent Syrian war and this particular clay tablet vanished. Luckily, Leiden archaeologists had already cast the tablets for detailed description. Through 3D digital technology TU Delft was able to reproduce the clay tablets for the Syrian people and for science.

The animated story of T98-34, the clay tablet born again and again



The animated story of T98-34, the clay tablet born again and again

1	 From recovery in Tell Sabi Abyad to loss in Raqqa with silicone rubber casting
2	 Digital preservation techniques X-ray μ-CT scanner, close range light scanner, and portable light dome
3	 From manual decipherment to translation and interpretation Starting from basics of cuneiform writing
4	 Digital processing imperfection removal, digital decipherment and automatic character recognition
5	• 3D printing
6	• Conclusion
7	Acknowledgements

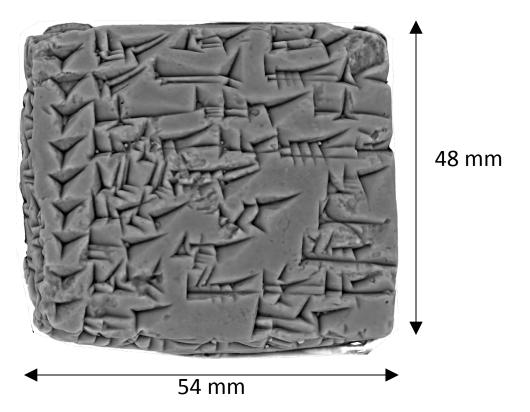


The chocolate tablet is a reproduction of a 12th century BCE cuneiform clay tablet (Tablet T98-34) found at Tell Sabi Abyad in Syria, 80 km North of Raqqa.



Image courtesy: Peter Akkermans

Tell Sabi Abyad means the "mound of the white boy" in Arabic. It was a 'fort' erected by the royal family to better control newly occupied territories.



The tablet was made of clay and the wedge-shaped characters were impressed with the tip of a reed stylus.



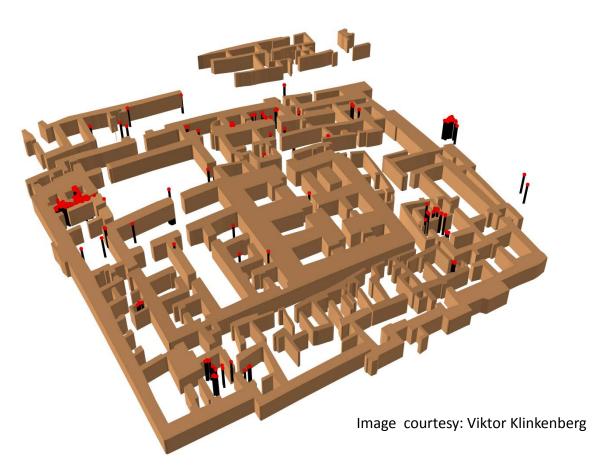
There was no shortage of clay and reed along the Euphrates river and its tributaries!



Images courtesy: Peter Akkermans

The tablet was recovered by Leiden archaeologists in 1998.





It had been disposed with 400 other tablets in Tell Sabi Abyad "fort" during Middle Assyrian times (ca. 1200 BCE).



Image courtesy: Peter Akkermans

The tablets are a precious testimony on life at Tell Sabi Abyad, 1200 years BCE. Their texts range from personal stories, lists of merchandise, tax levees, to political intrigues.



Image courtesy: Olivier Nieuwenhuyse

Tablet T98-34 was stored at Museum Raqqa.





Source: Reuters

The museum was plundered and bombed during the Syrian war.





Heraqla-2-DGAM-2013

... and this particular clay tablet vanished.



Methodology to cast artefacts.

Image courtesy: German Archaeological Institute
Berlin.



Luckily, Leiden archaeologists had already cast the tablet (and 19 other tablets) for detailed translation in the Netherlands.

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... but the silicone rubber mould will deteriorate within 2 decennia and its precious text will vanish forever, unless...

Digitalisation

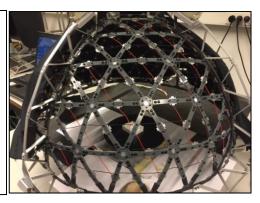
The mould is digitized and preserved using one of the tools of modern archaeology:



TU Delft X-ray μ-CT scanner



Heidelberg University close range high resolution light scanner



KU Leuven portable light dome

The animated story of T98-34, the clay tablet born again and again

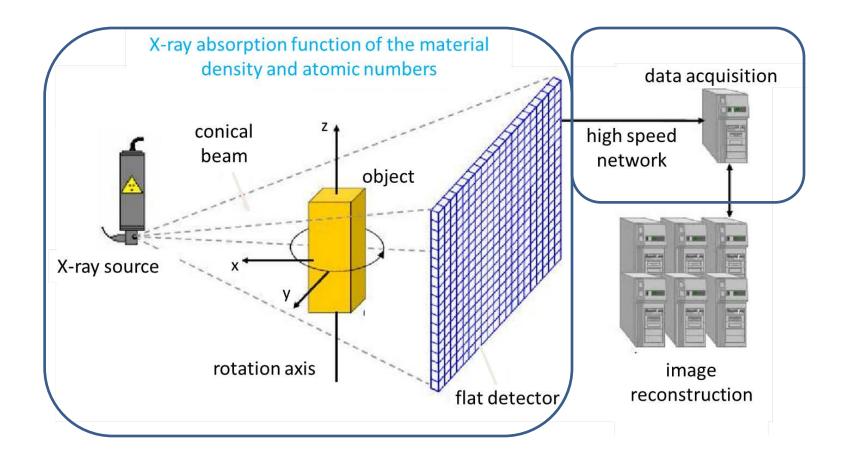
	From recovery in Tell Sabi Abyad to loss in Raqqa
1	with silicone rubber casting
	Digital preservation techniques
2	• X-ray μ-CT scanner, close range light scanner, and portable light dome
3	 From manual decipherment to translation and interpretation Starting from basics of cuneiform writing
	Digital processing
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	• Conclusion
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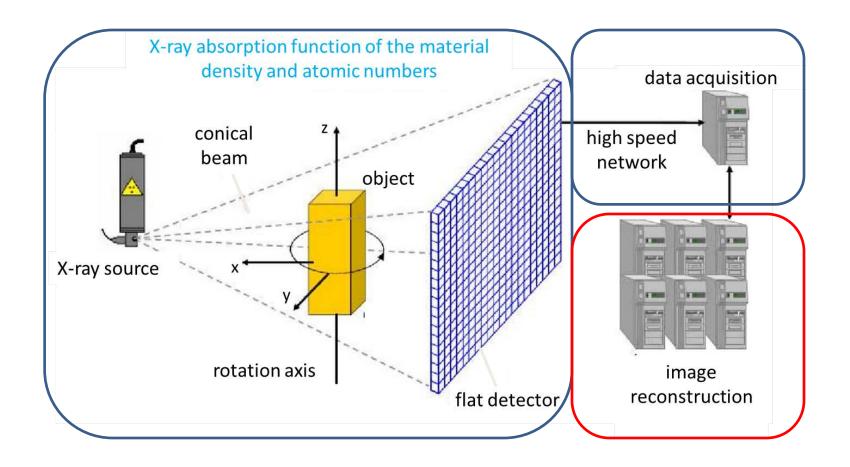
Using a desktop X-ray μ -CT scanner, TU Delft was able to reproduce the clay tablets from the casts for the Syrian people and for science.



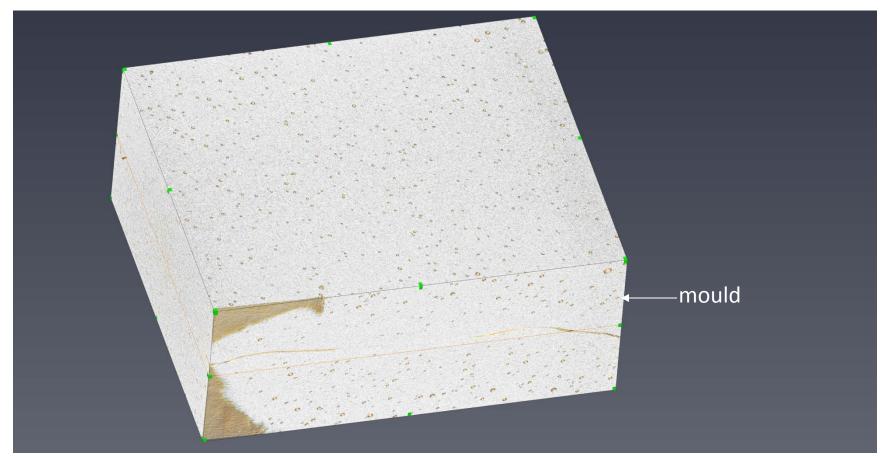
The X-ray μ -CT scanner works using the same principle as medical scanners employed in hospitals, but on a smaller scale and at a much higher resolution, about $1/2000^{th}$ of the object width.



The object is rotated over 360° step by step and at each step, an X-ray image is recorded.



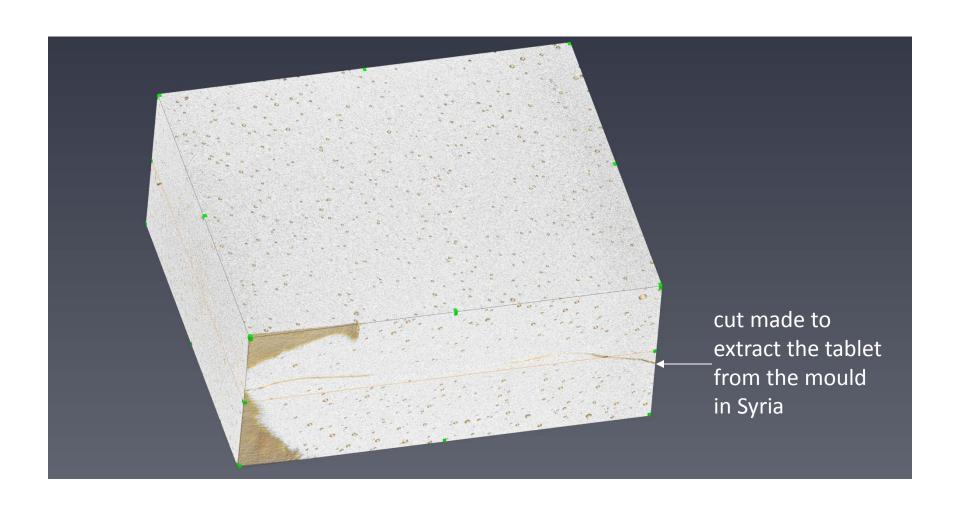
The X-ray images are then combined to re-construct in 3D both the external and internal structures of the object.

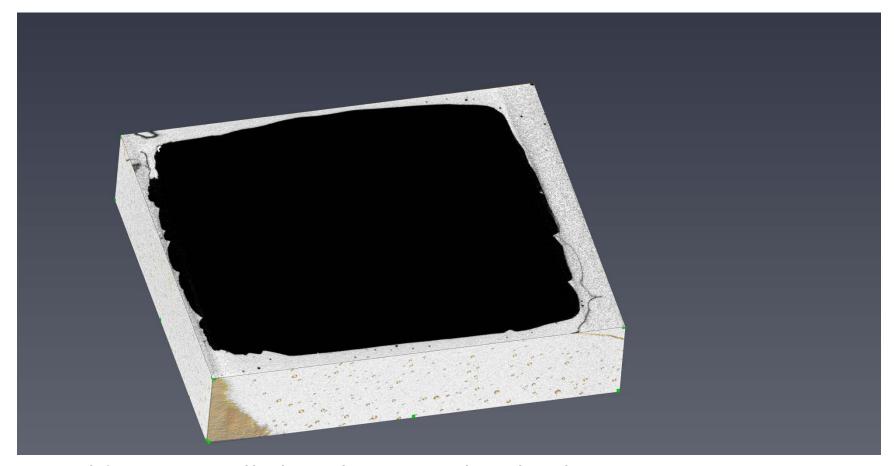


3D reconstruction of the silicone rubber mould from X-ray μ -CT scan.

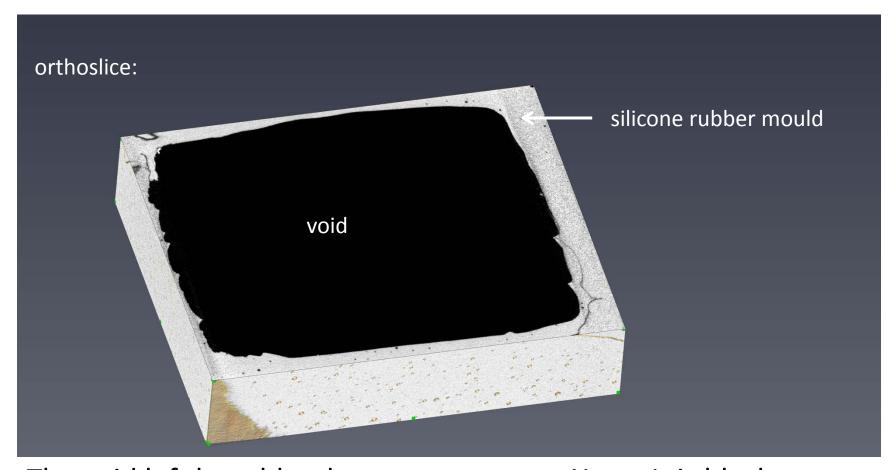
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X-ray μ -CT scanner





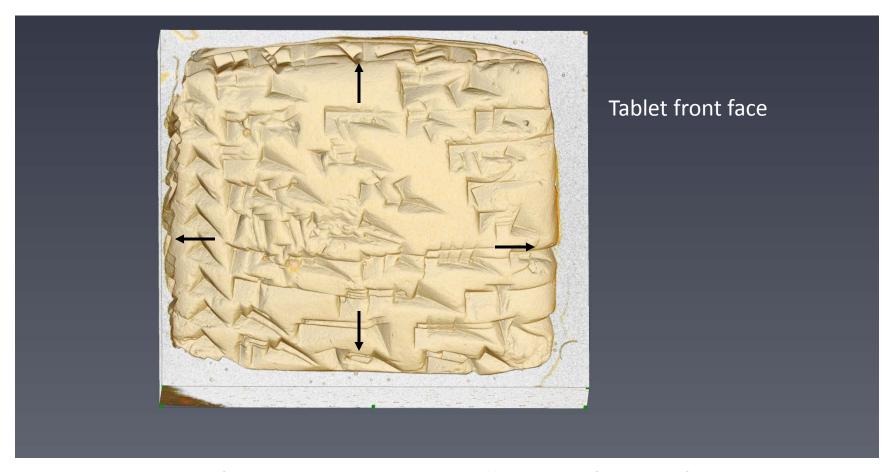
Mould cut virtually by a horizontal orthoslice.



The void left by tablet does not attenuate X-ray. It is black. The silicone rubber of the mould attenuates X-ray. It is grey.



Underneath the orthoslice, the surface of the mould is clearly visible!



Note the cuneiform characters on all 4 side faces of T98-34!

X-ray μ -CT scanner

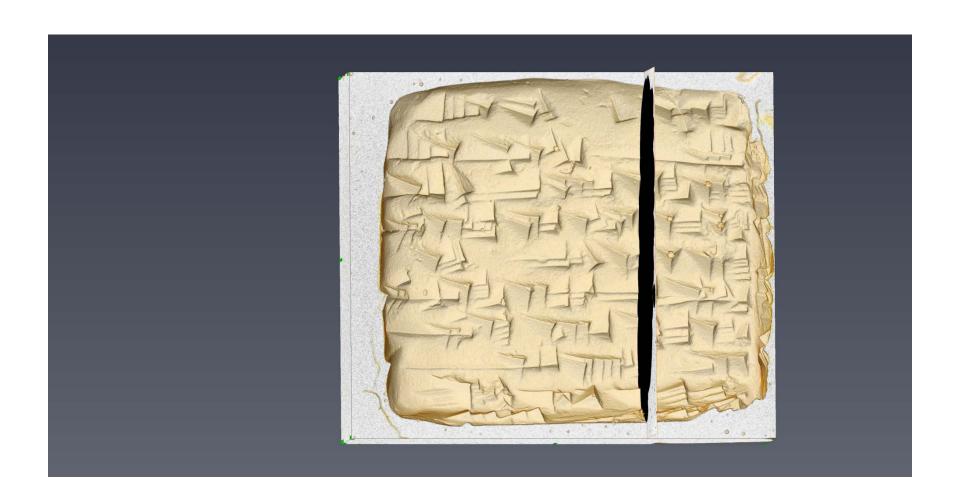


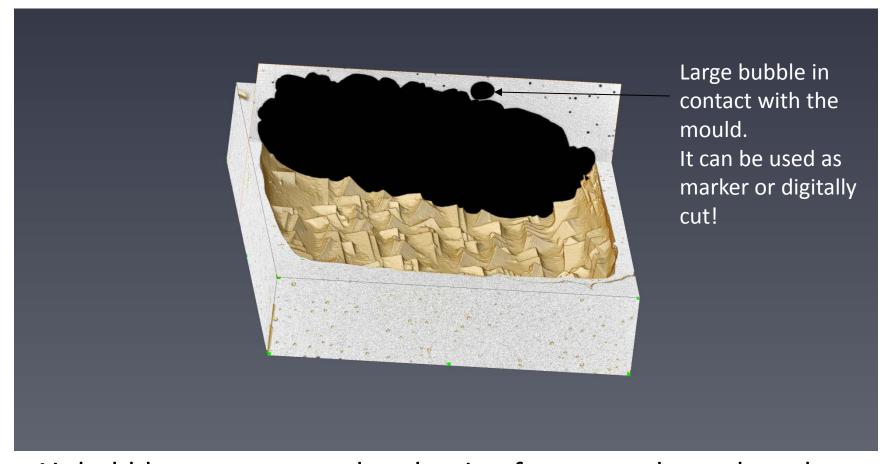


The tablet is turned to see its back face underneath the orthoslice.

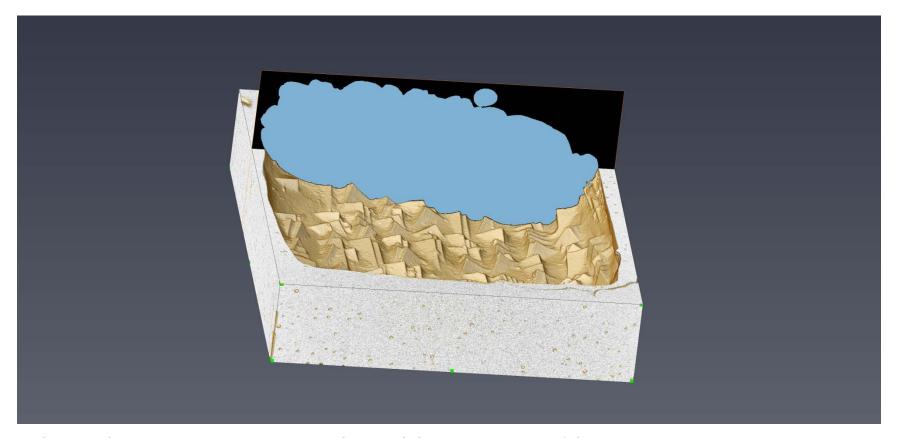


X-ray μ -CT scanner



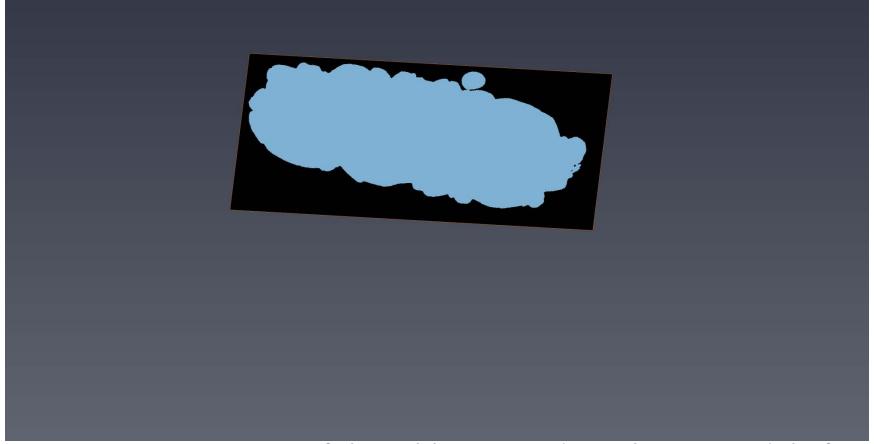


Air bubbles were trapped at the tip of some wedges when the cast was made.



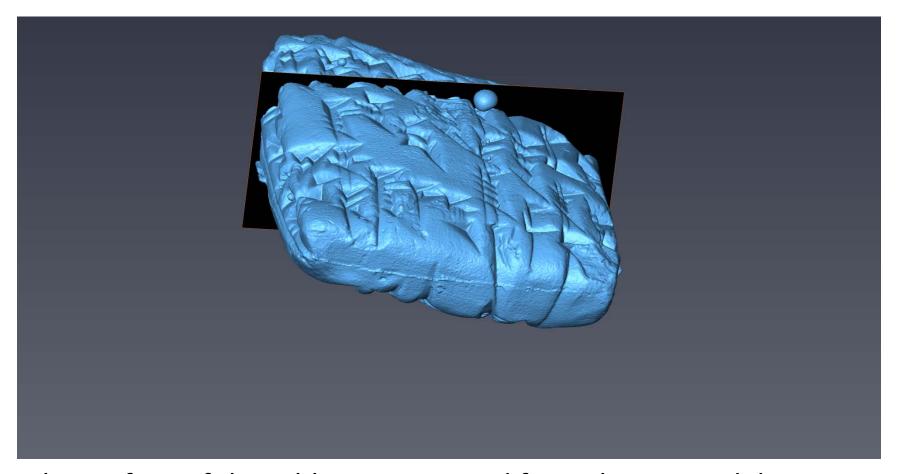
The volume representing the tablet is created by interactive thresholding of grey levels followed by labelling of voids, discarding of external void and bubbles not connected to the tablet.

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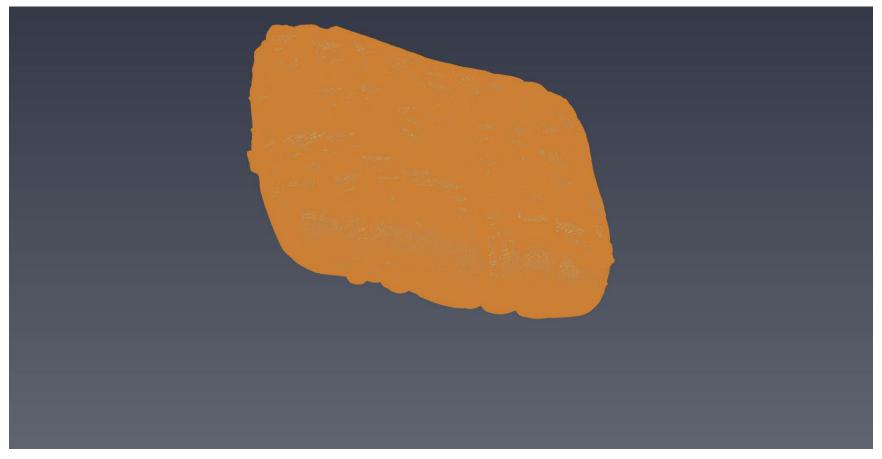


Binary representation of the tablet to produce the 3D model of the tablet.

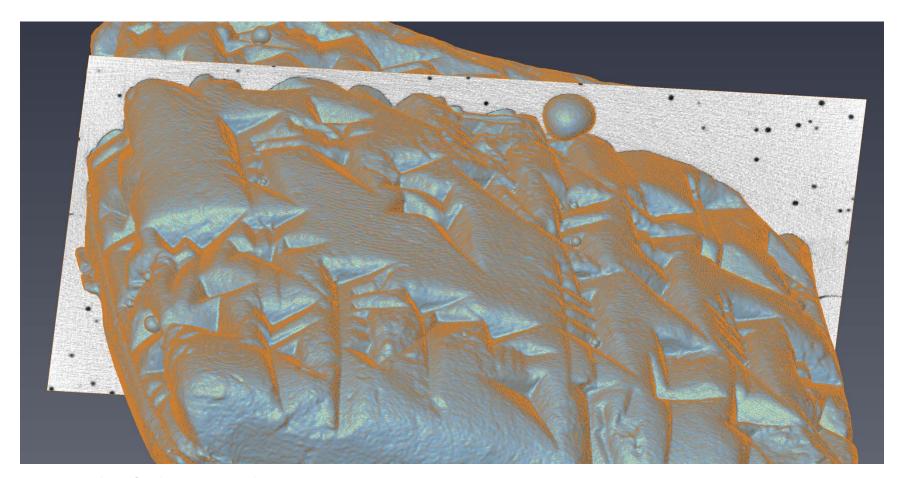
38



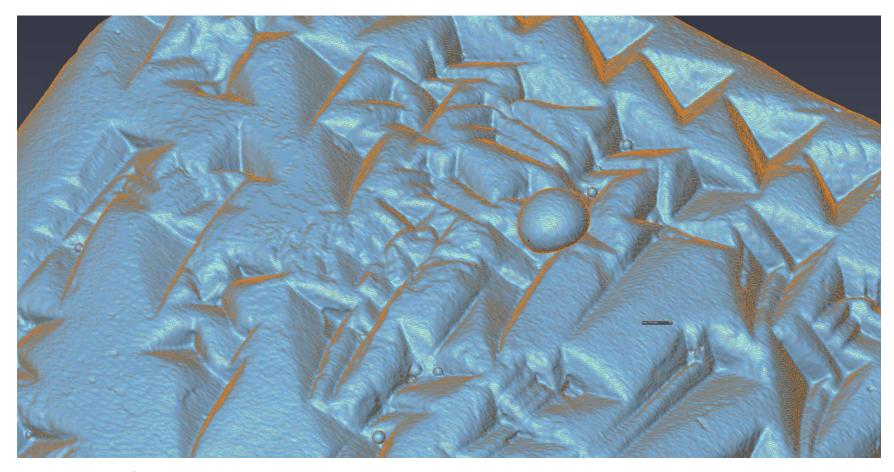
The surface of the tablet is generated from the 3D model.



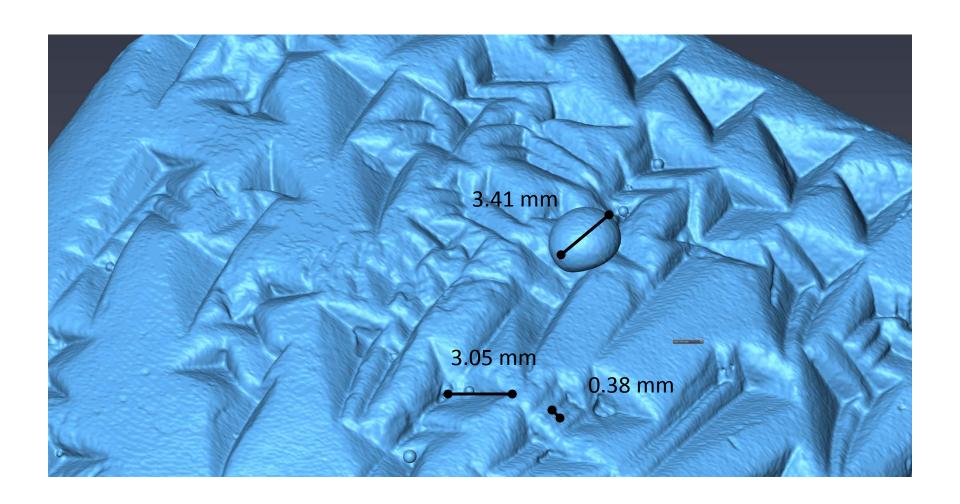
The tablet surface is meshed for further processing and 3D printing.

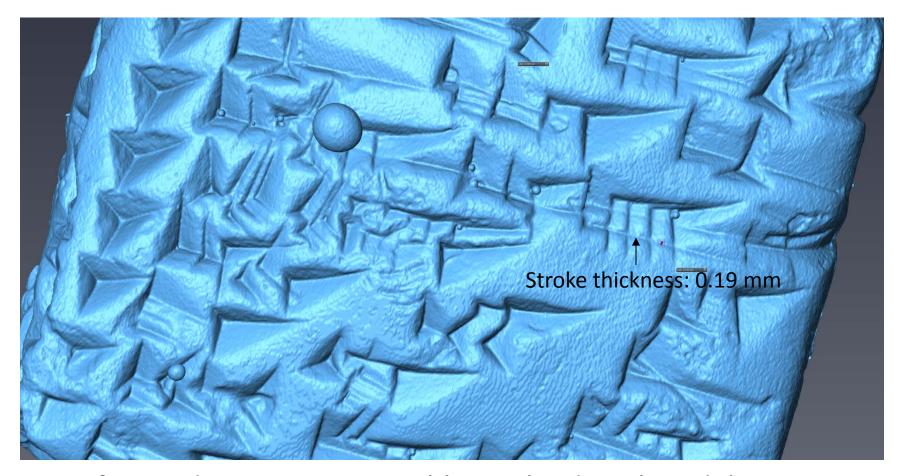


Detail of the mesh



Detail of the mesh





Very fine and tiny signs are visible on the digital model with a voxel size: $30 \times 30 \times 30 \ \mu m^3$!

Technical details of scan of mould T98-34

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Scan duration = 75 min
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Scan processing = 20 min

• Resolution = $30 \mu m$

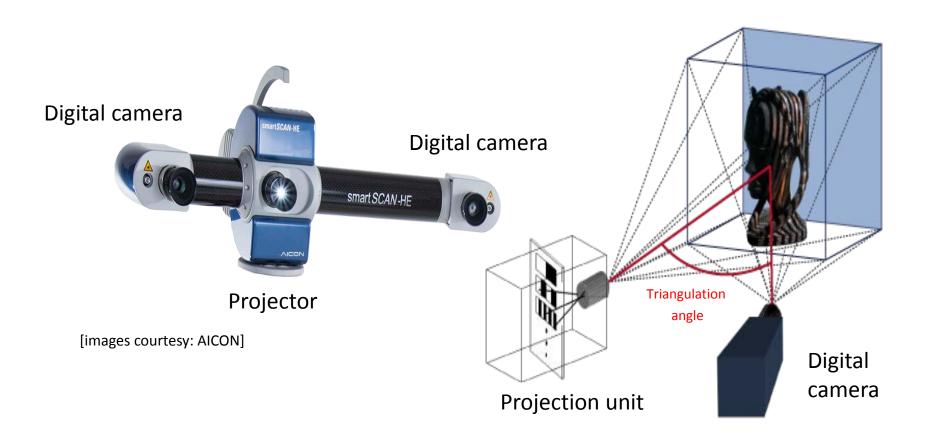
• Raw data size = $11 200 MB (30 \mu m resolution)$

1 400 MB (60 µm resolution)

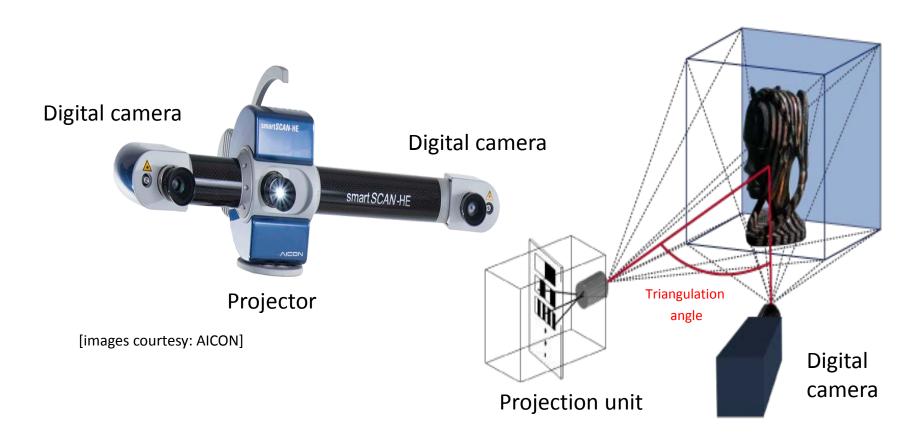
- \Rightarrow Accurate (but voluminous) 3D digital model.
- \Rightarrow Very good legibility of the digital model.
- ⇒ Model can be printed in 3D to obtain a faithful physical replica.

Evaluation of the digital model of T98-34 by assyriologists:

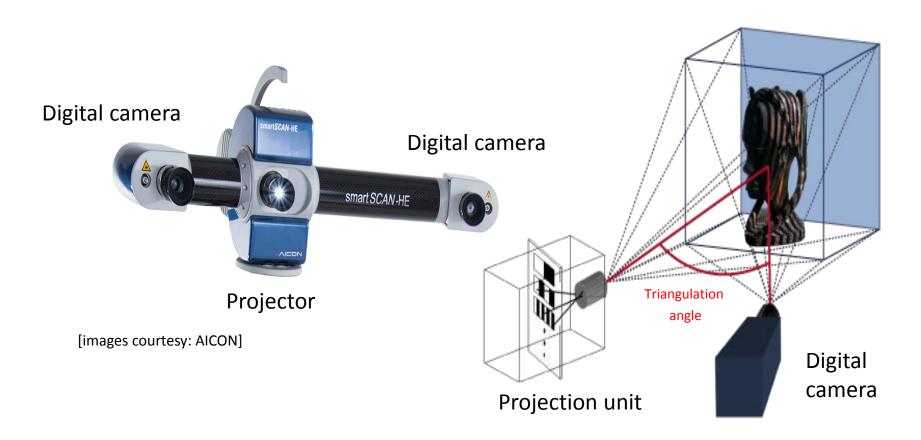
- Prof van Soldt (Leiden University)
 "Almost as good as the original tablet!"
- Prof Waerzeggers & Theo Krispijn (Leiden University)
 "We can read it!"
- Dr Rients de Boer (Vrije Universiteit Amsterdam, NINO)
 "Excellent legibility!"
- Prof Stefan Jakob (Heidelberg University)
 "Easy to read!"



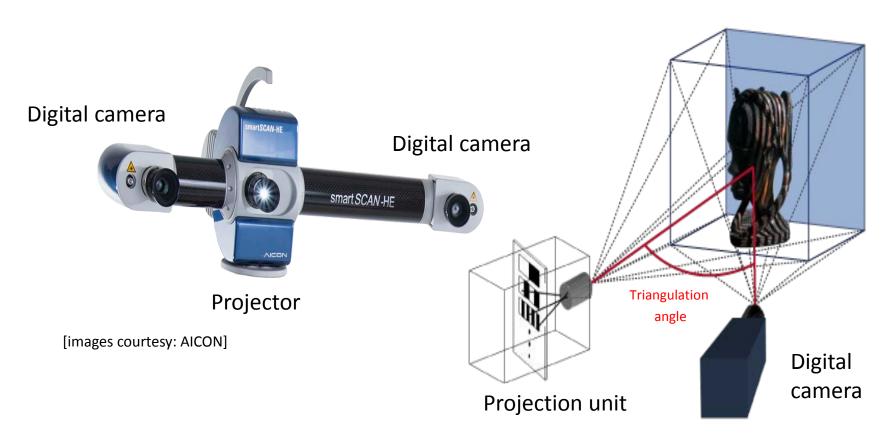
The mould of Tablet T98-34 was also scanned with a close range high resolution light scanner at Heidelberg University, ...



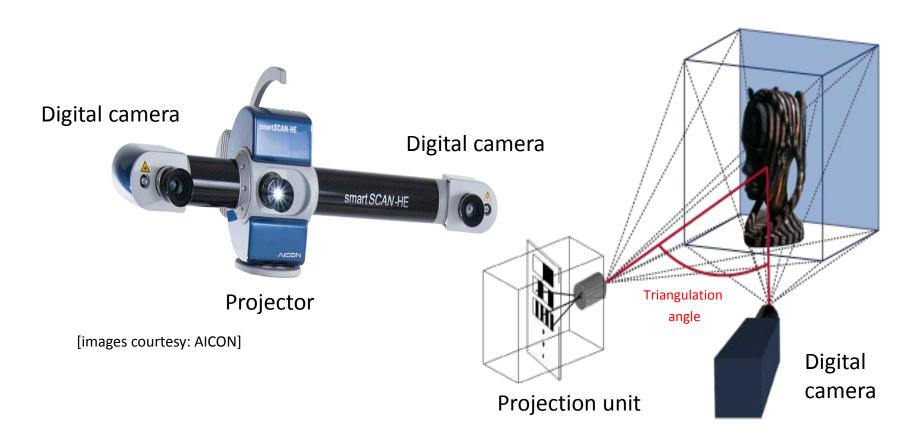
... with the aim of speeding up the digitalization process.



Patterns of stripes of light are projected onto the 3D object.



Seen from points of view other than that of the projector, the pattern appears geometrically distorted due to the surface shape of the object.



The distortion is used to retrieve the 3D coordinates of points on the surface of the object.

Technical details of scan of mould T98-34

Resolution:

Depends on the optics of the cameras that are used.

5 μm with the scanner used!

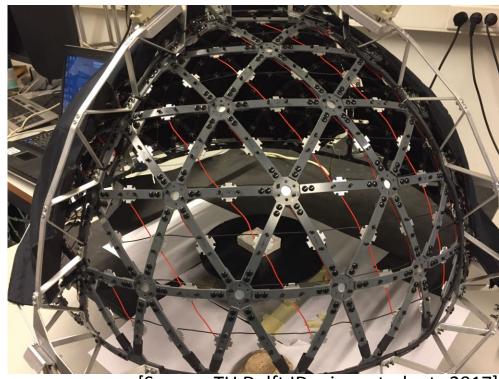
Duration:

20 to 90 min, depending on the complexity of the mould geometry, in other words, on the amount of information hidden in mould concavity.

Processing for 3D model production:

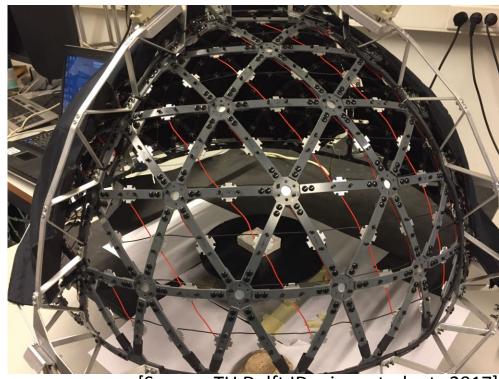
Depends on number of scans to be stitched!

Raw data set: 500 MB.



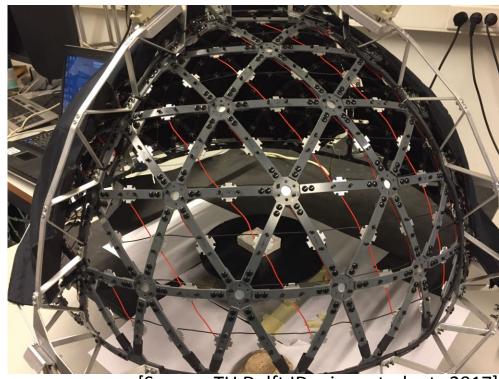
[Source: TU Delft ID minor students 2017]

The mould was also photographed with the 80 cm diameter white light portable light dome (WL PLD) developed by KU Leuven. Again to speed-up the digitalization!



[Source: TU Delft ID minor students 2017]

The WL PLD acquired a dataset of images on which the mould was exposed by LED emitters from 260 different angles.



[Source: TU Delft ID minor students 2017]

The true reflection values and surface orientations of every pixel were calculated to obtain 2D and 3D models of the mould.



Virtual illumination of T98-34 front face under various angles.

Technical details of WL PLD images of mould T98-34

- Resolution: More than sufficient even with a 5 millions pixel camera sensor!
- Duration: Quick! Only a few min for scanning each (inner) face of the mould and for processing the images and obtaining the 2D model.
- Excellent legibility using virtual illumination of tablet surfaces under various angles.
- Excellent texture and colour rendering using spectral light.
- Size of raw data: 2 x 5 x 24 LED x 5*= 1200 MB
 - * 2½ moulds, 5 faces with info each, 24 LED on, 5 MB image.

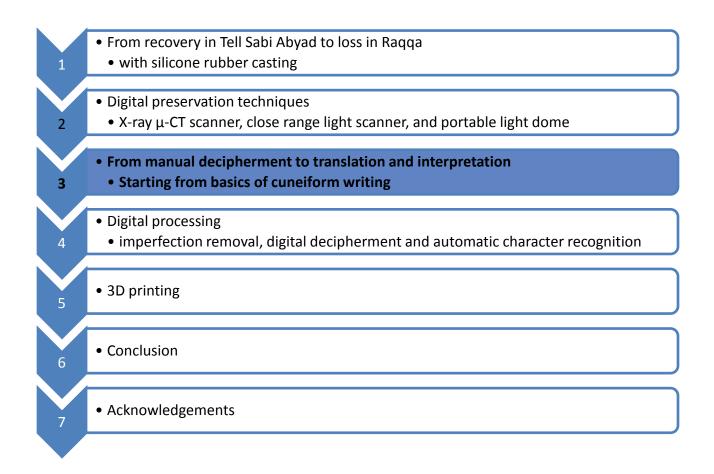
Technical details of WL PLD images of mould T98-34 Little disadvantages:

- Information hidden in the concavities of the moulds cannot be reached in one recording.
- Several recordings are made with the mould inclined at various angles and then stitched together.
- 3D models can be produced from the photos taken by the WL PLD by integrating the local surface orientation. Fine details like engravings are captured well, but the overall shape (e.g. the curves at the sides) may be distorted.

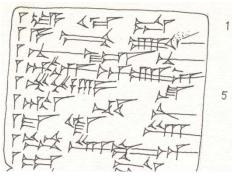
Digitalization techniques applied to mould with concavities

	X-ray μ-CT scanner	Close range high resolution light scanner	White Light Portable Light dome
Mobility	-	+	++
Acquisition time	-	+	++
No hidden text	++	-	-
Processing time	+	+	++
Resolution	+	++	++
Raw data size	-	+	+
Text legibility	++	++	++
Texture and colour	-	+	++
3D model accuracy	++	++	

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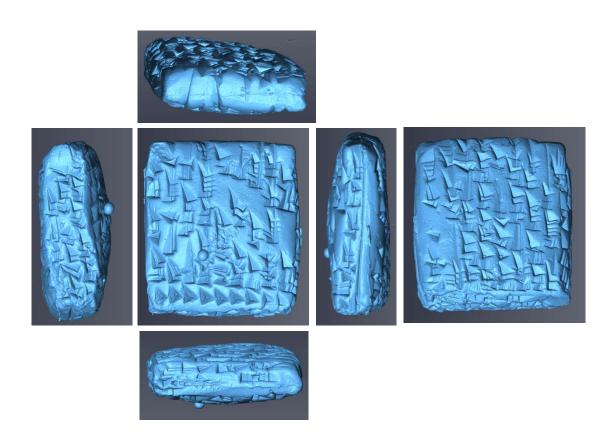


Yadidu
Abi-shamshi
Nuranu
Adad-iluni
Mutershu
Shamash-bel-ibni
Makiru
Qurub-ili
Abdu

1. tablet reading and decipherment

2. Latin transliteration 3. translation

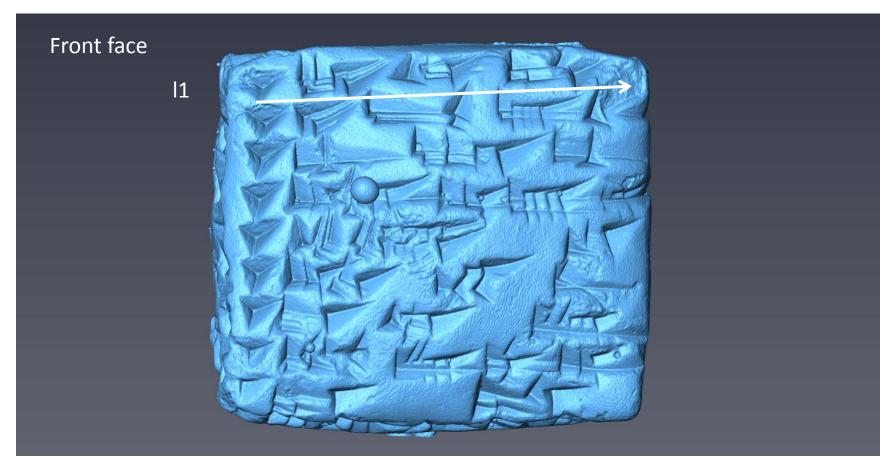
Translation is a time consuming 3-steps process!



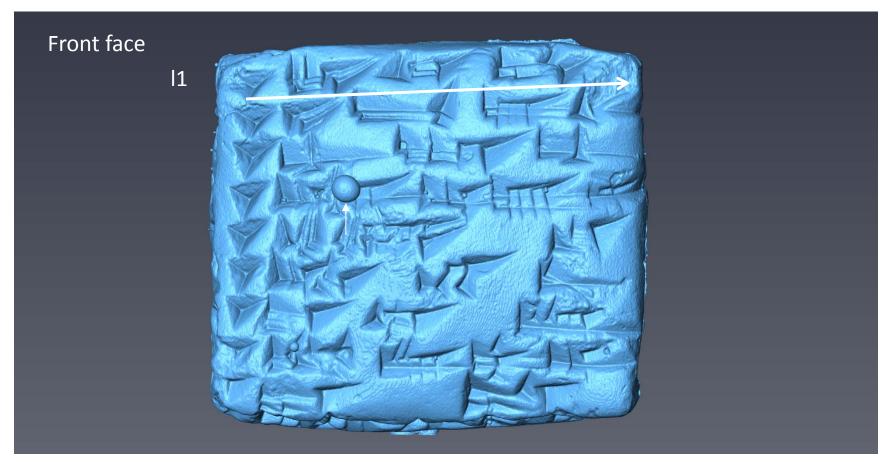
The tablet carries information on its 6 faces!



How one can read the 6-faces tablet, line (I) per line (I)?



How one can read the 6-faces tablet, line per line?



Note the varying inclination of the tablet that changes illumination angle for a better legibility!



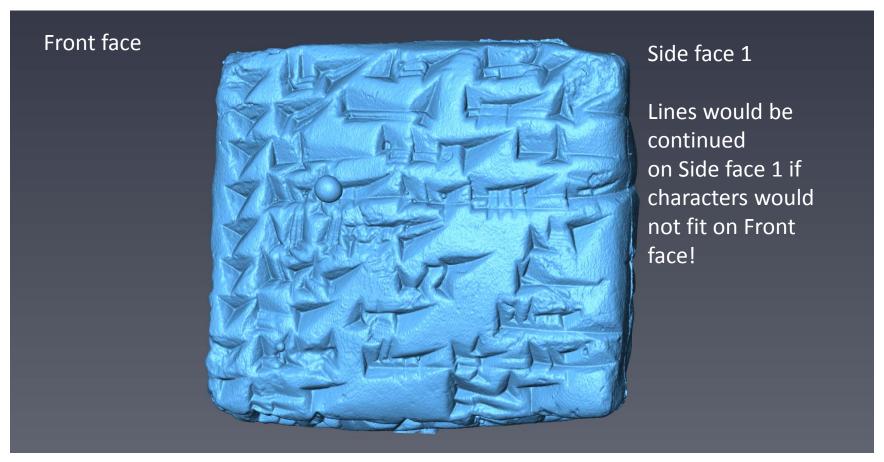
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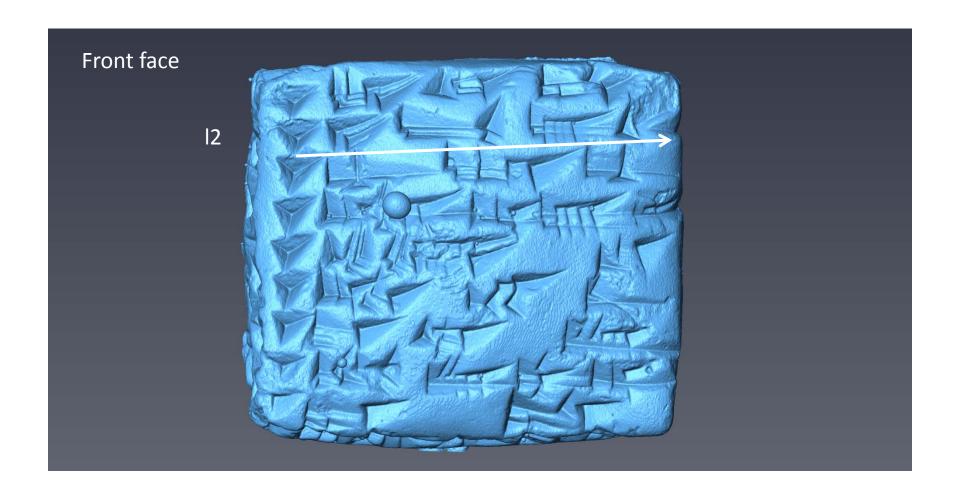
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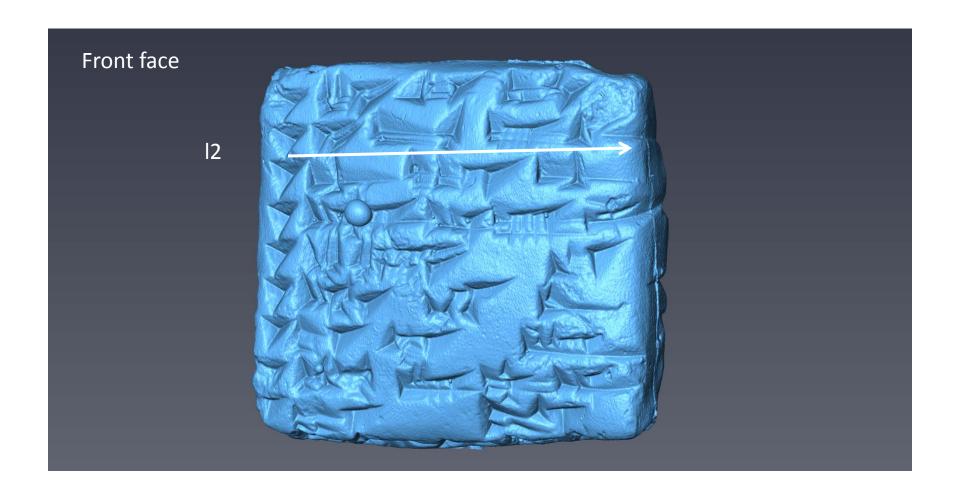
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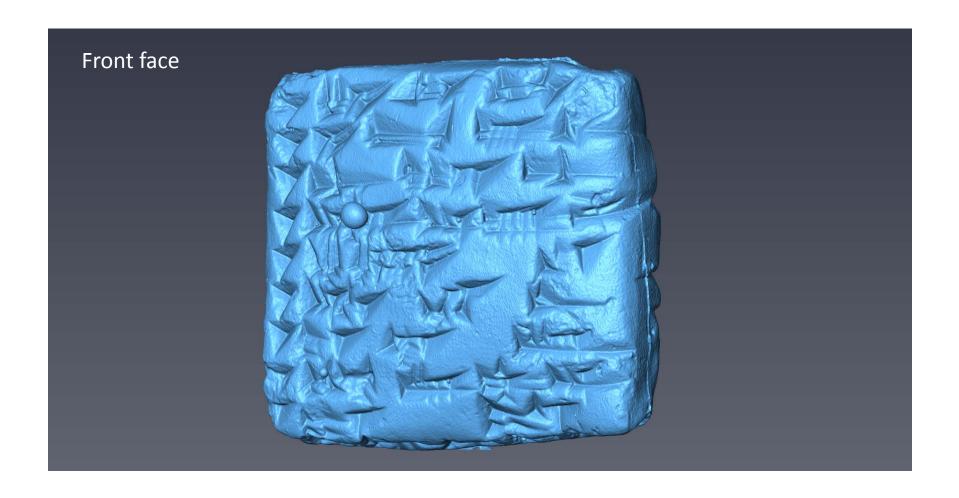
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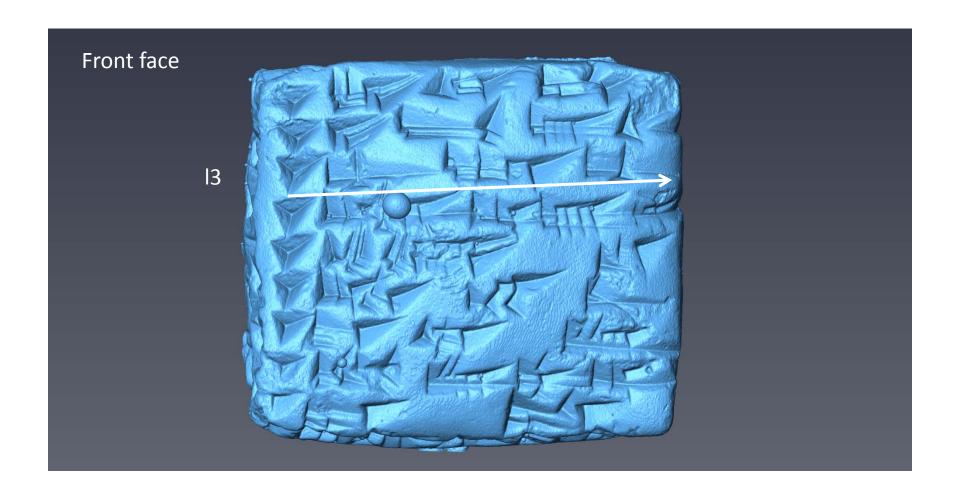


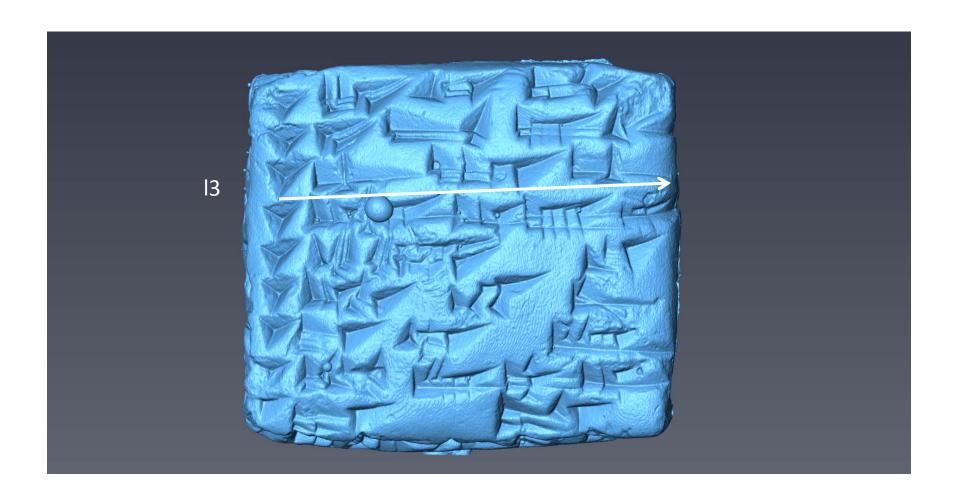


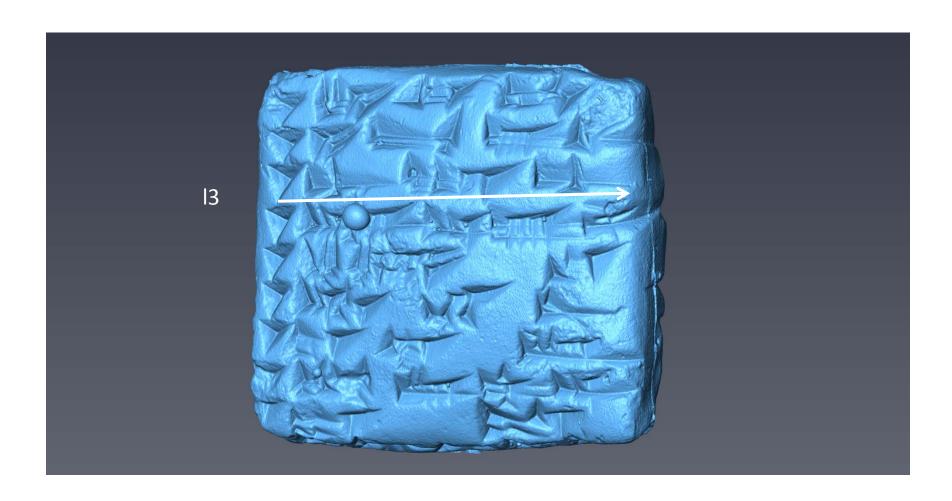


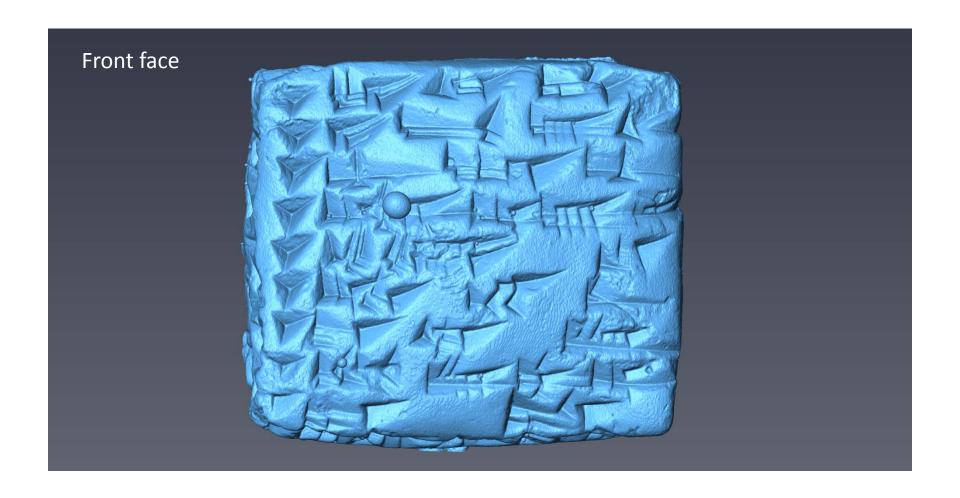


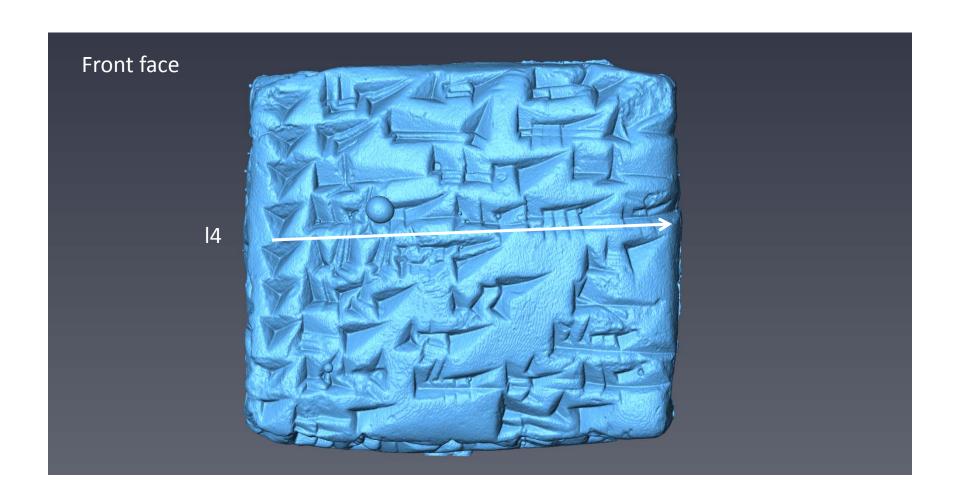


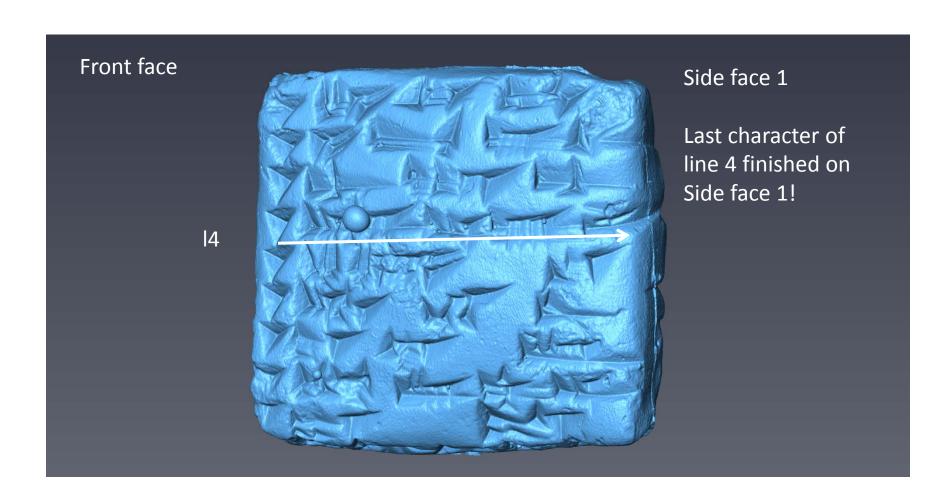


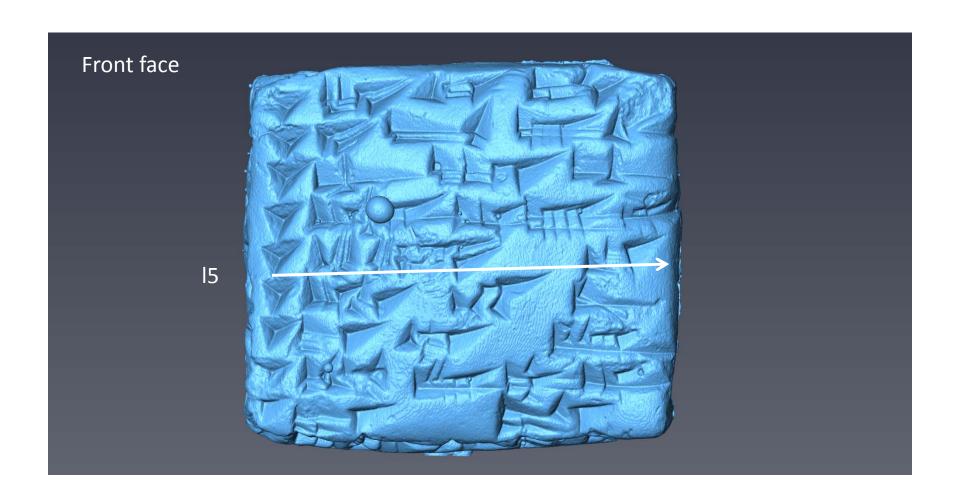


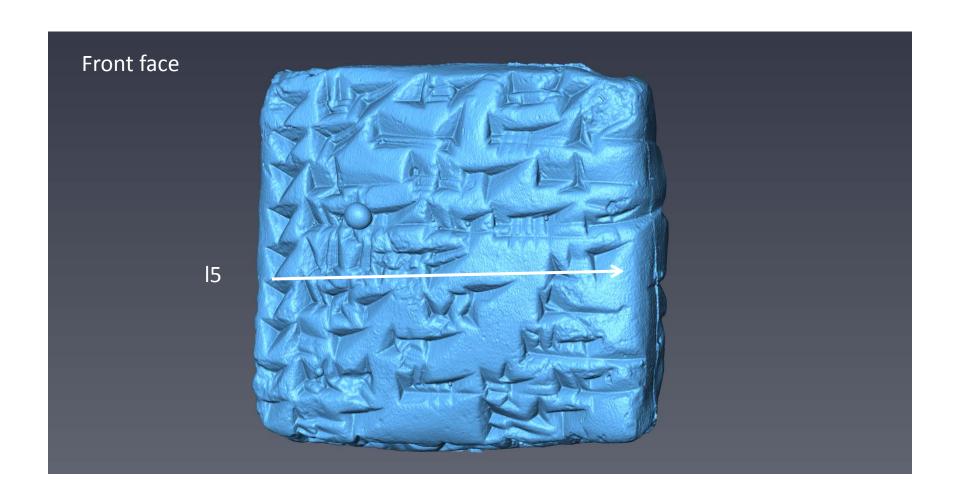


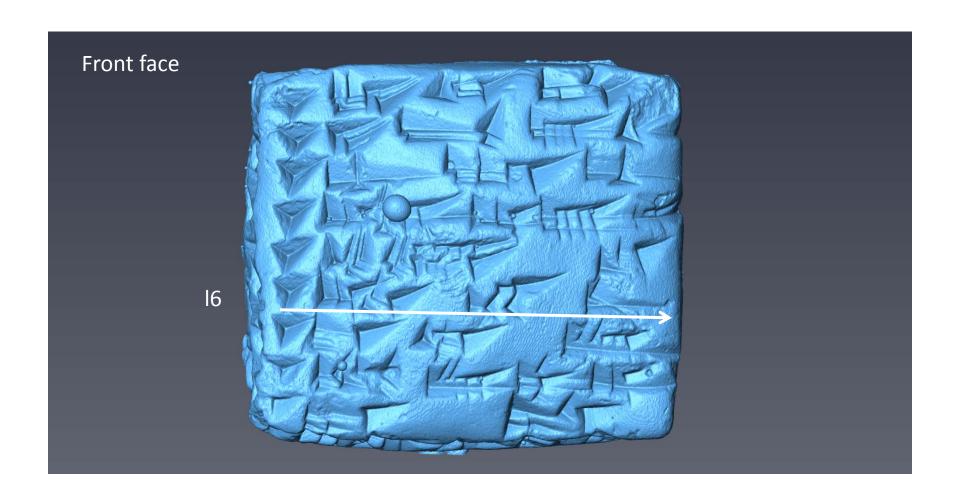


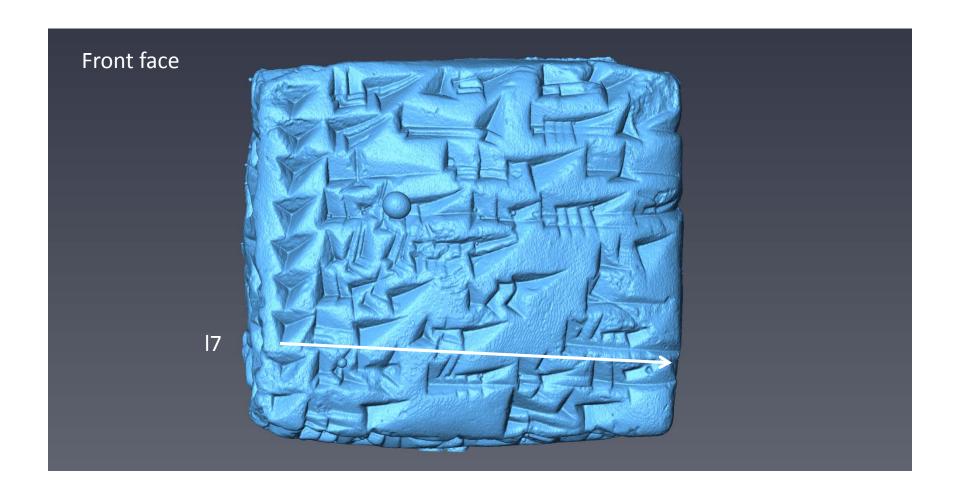


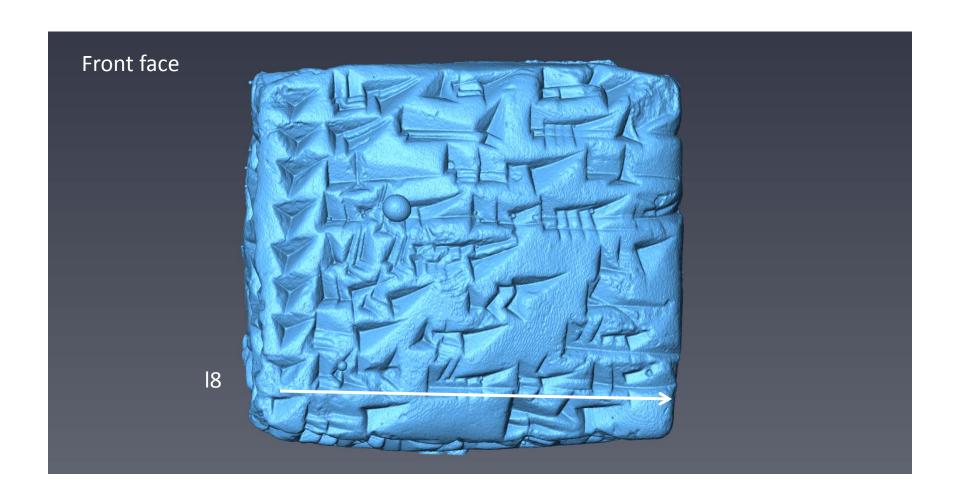


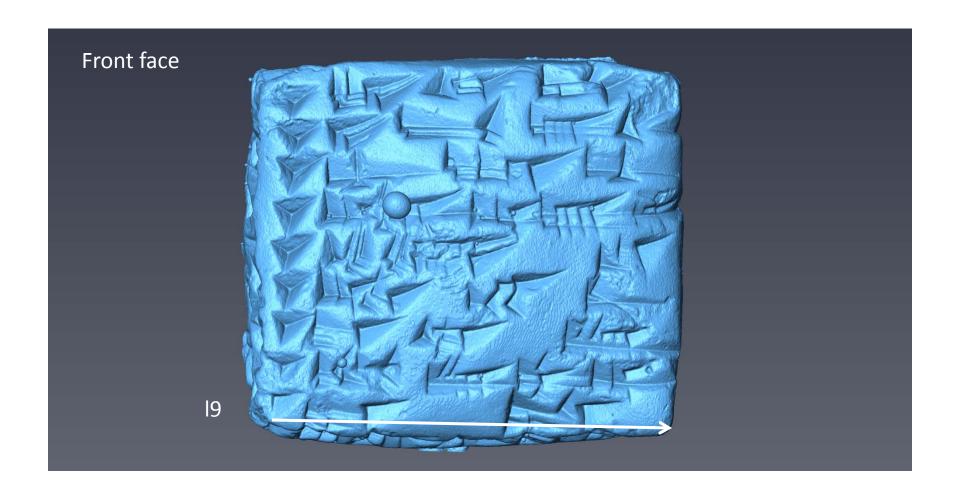




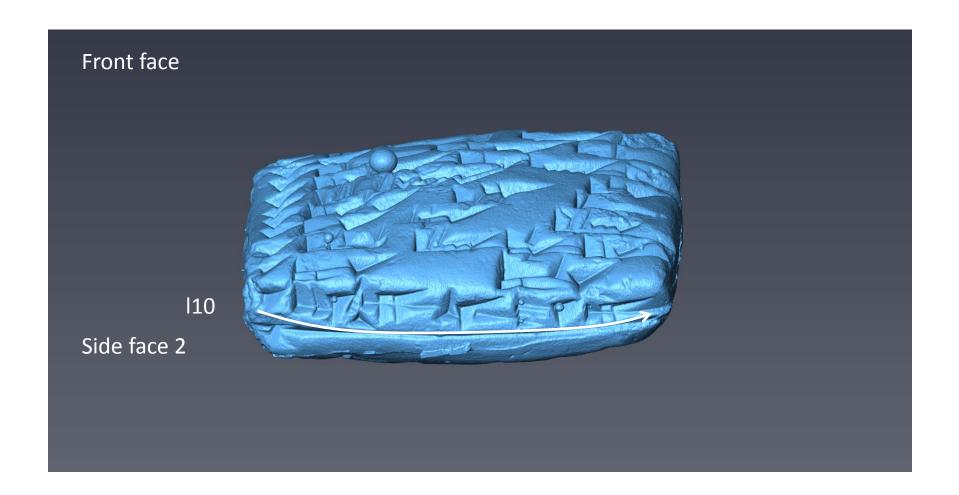


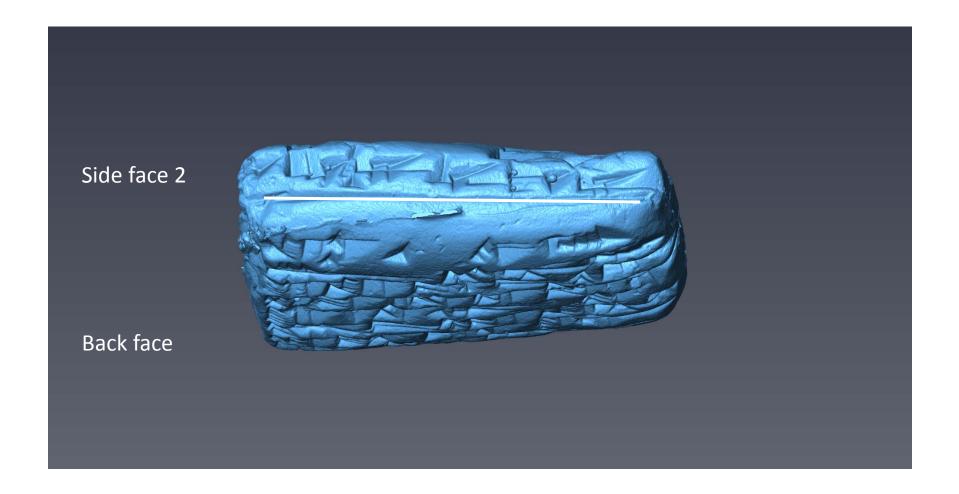






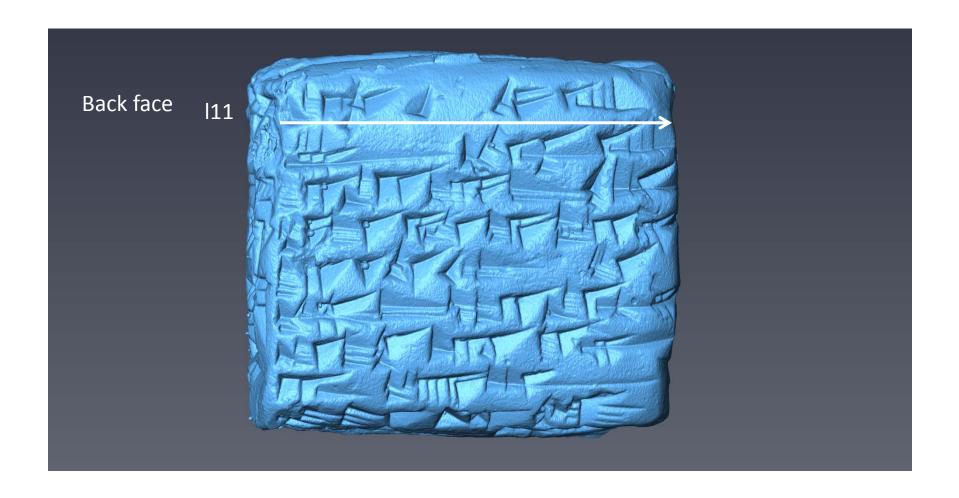




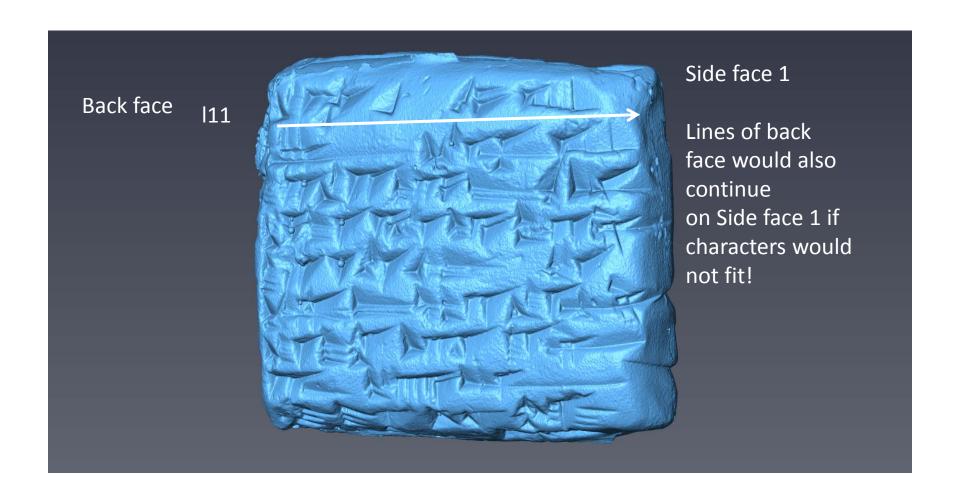


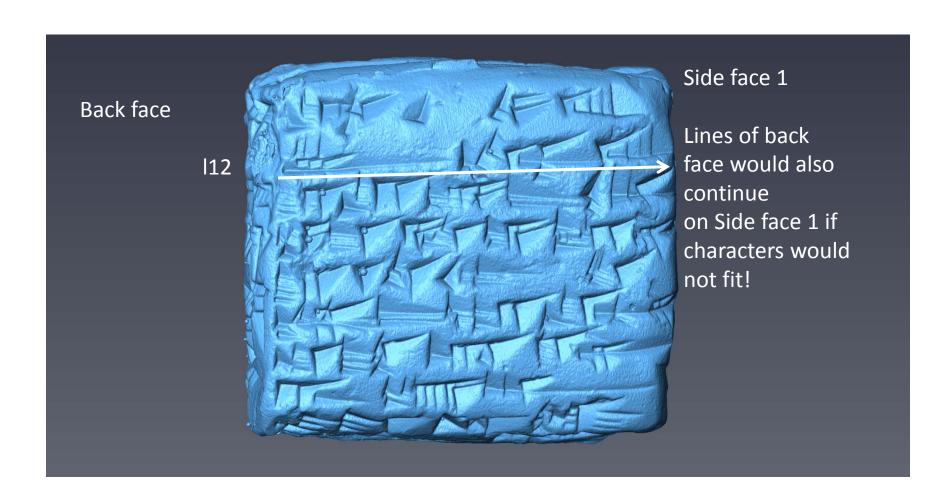


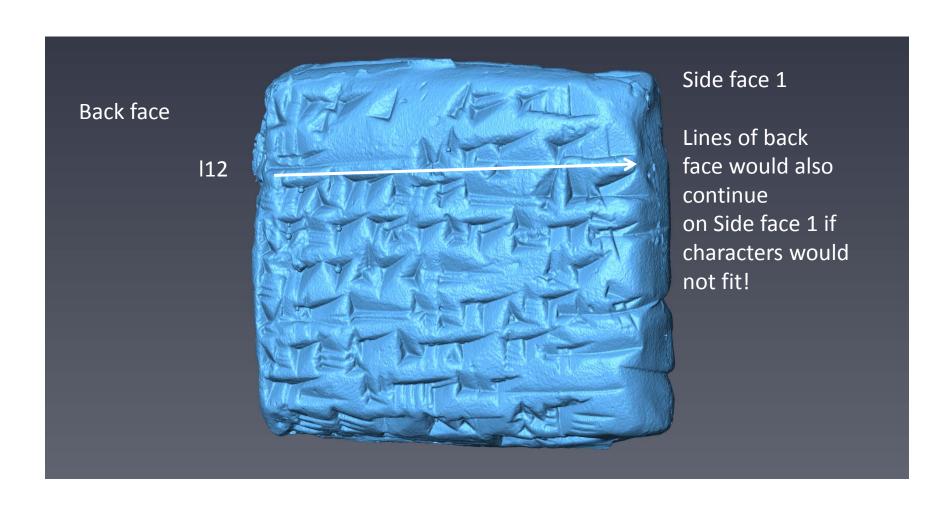


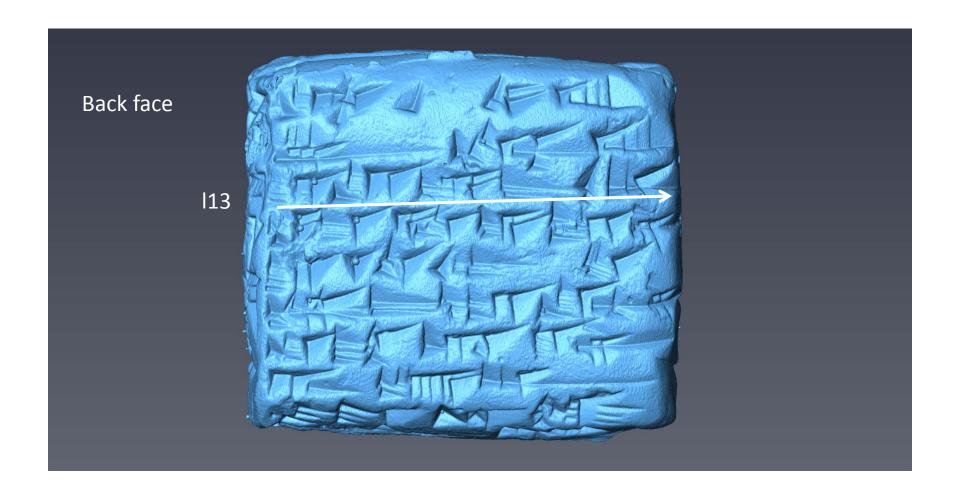


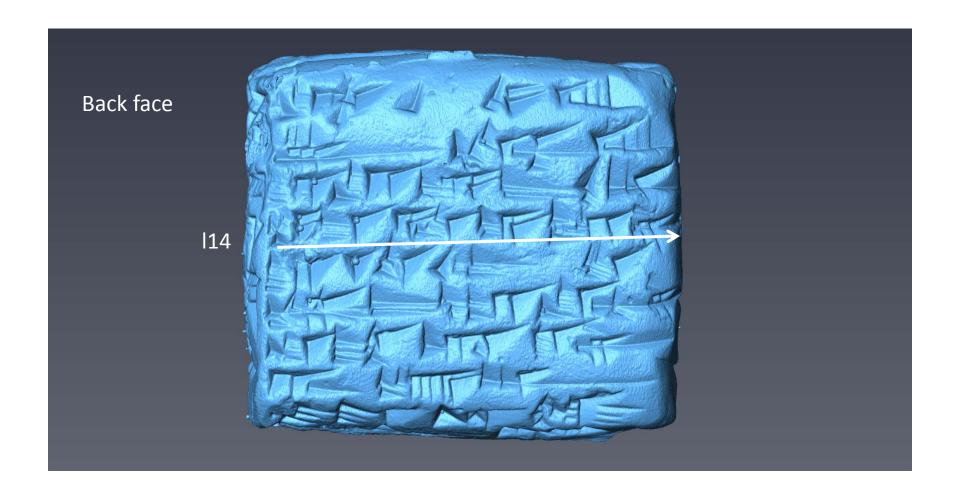




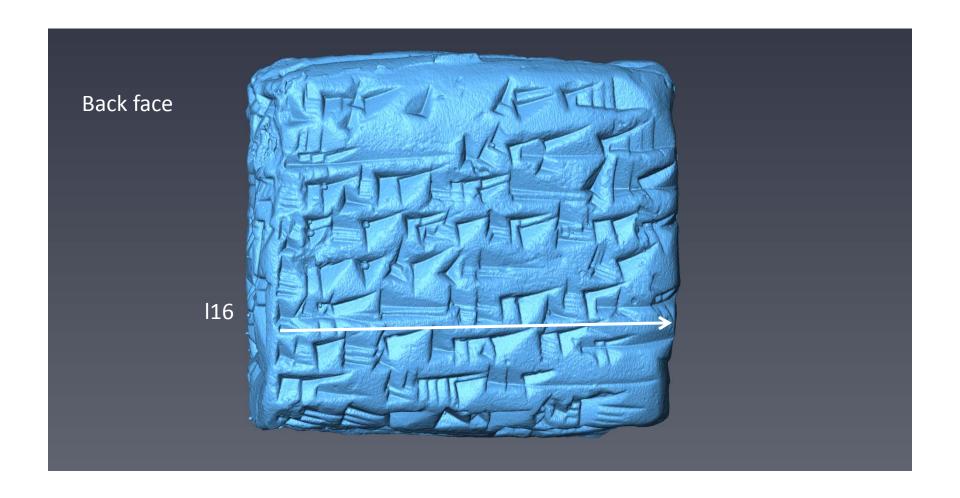






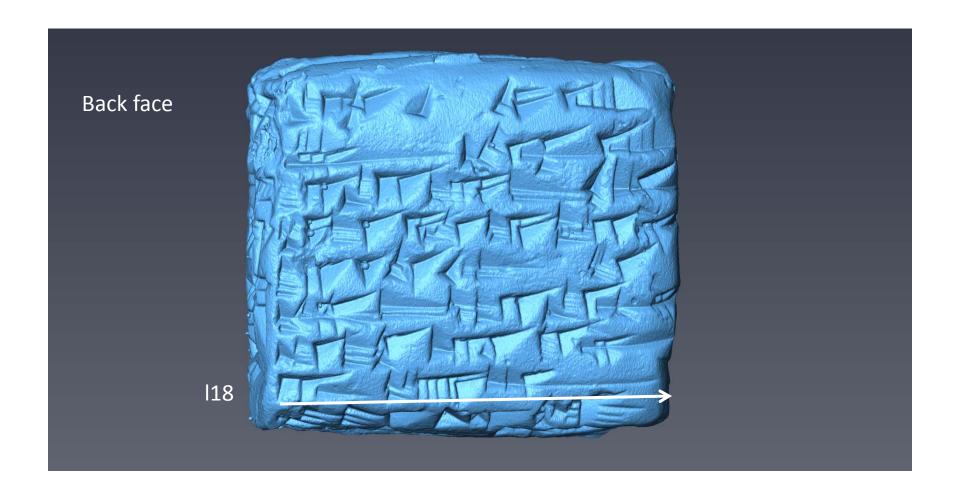


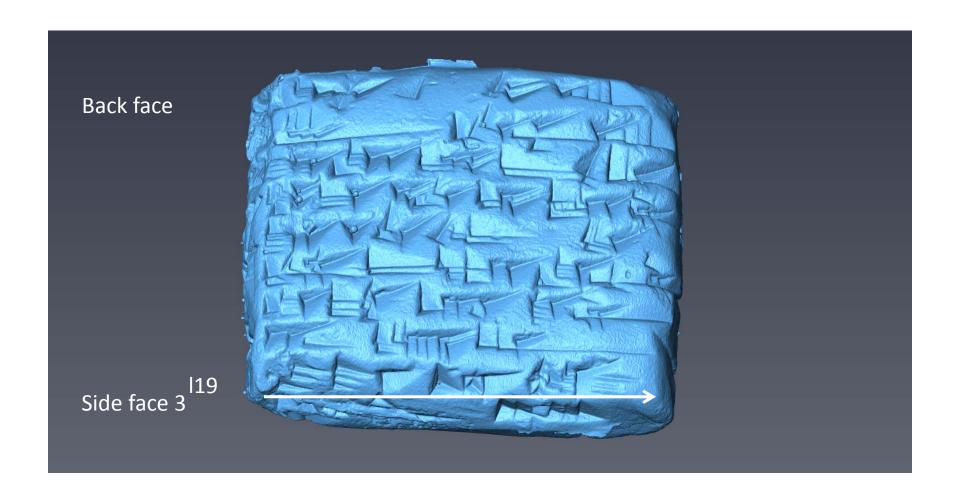


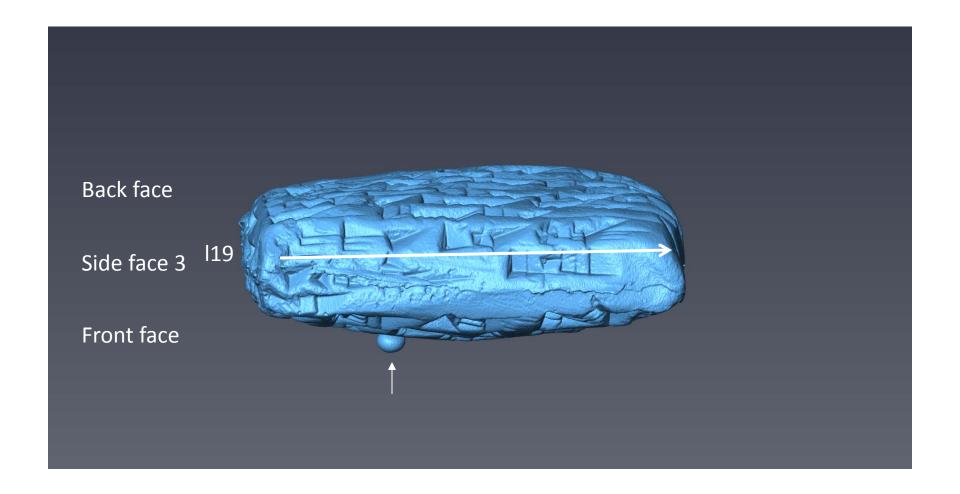


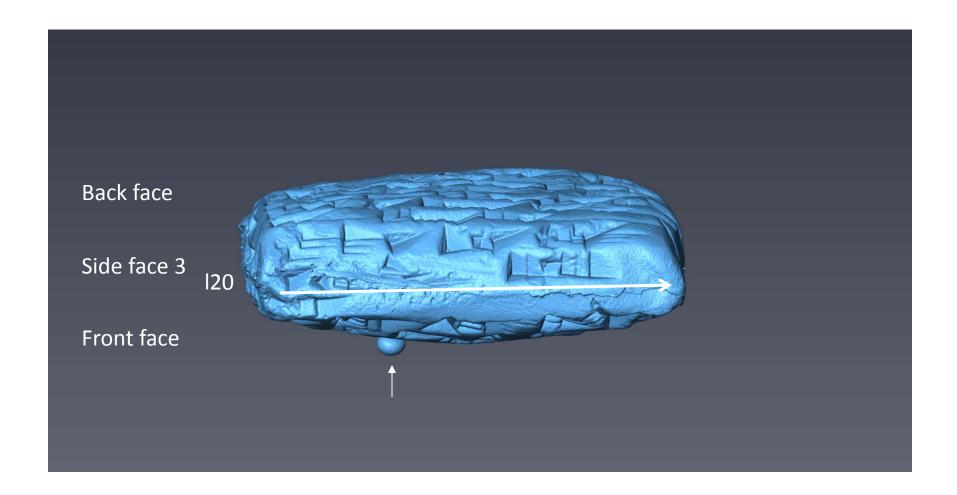


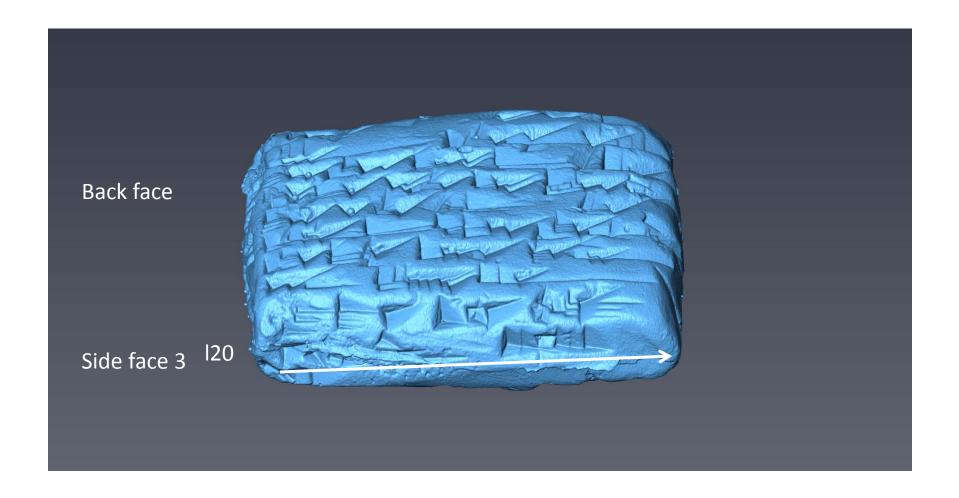


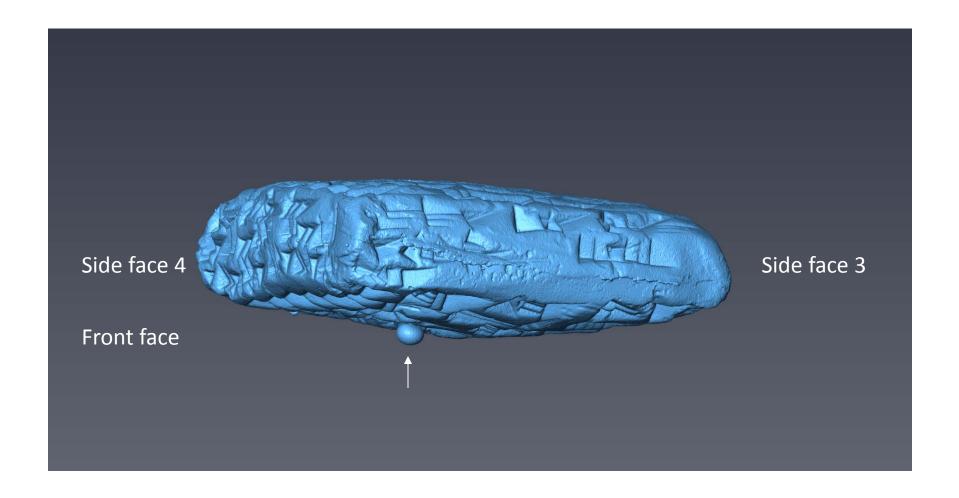


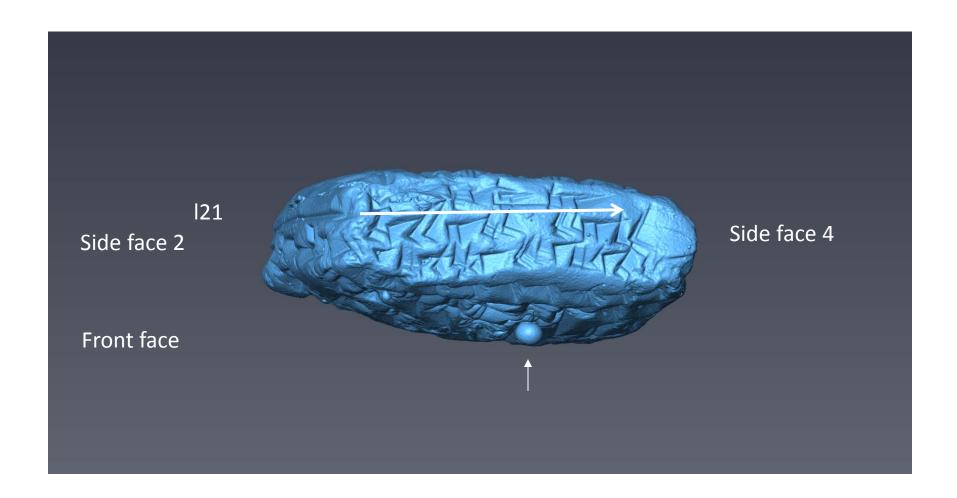


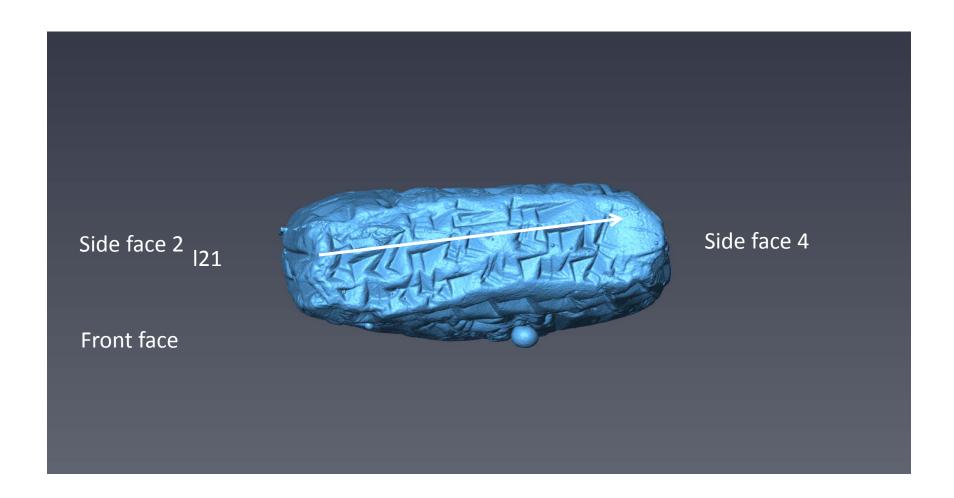


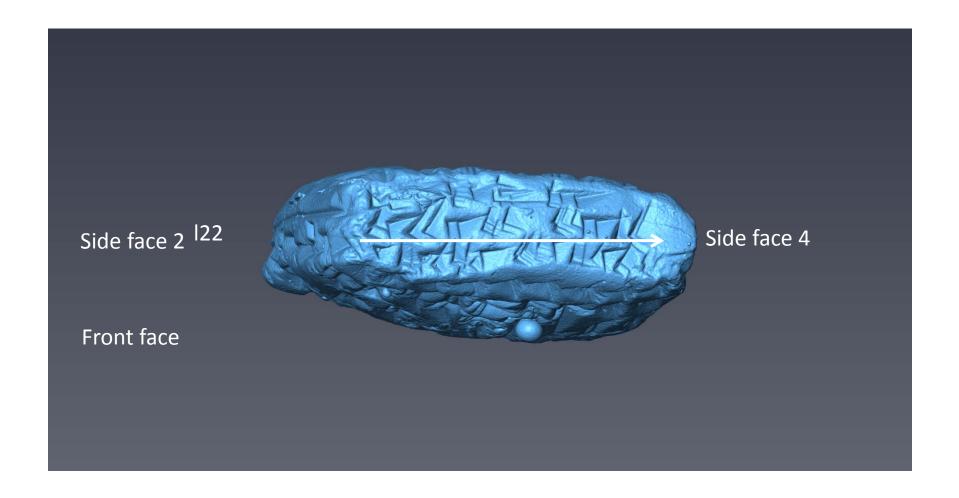


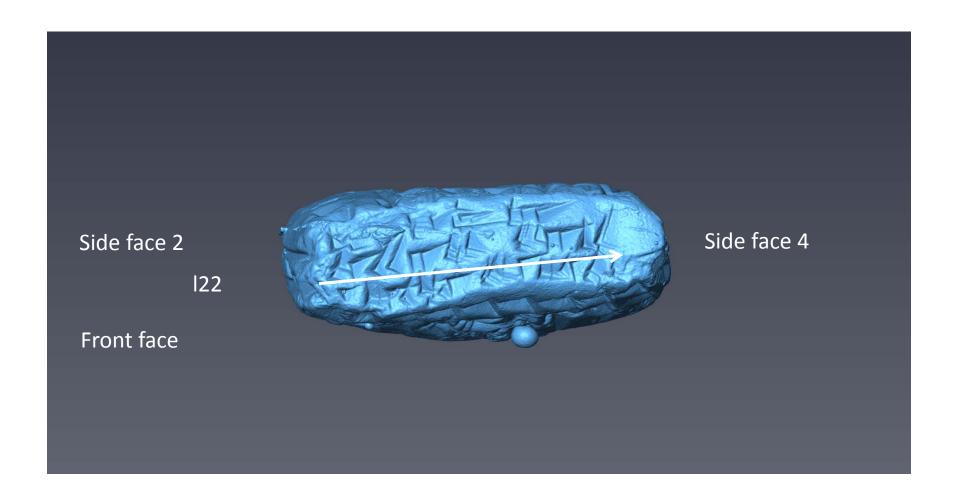


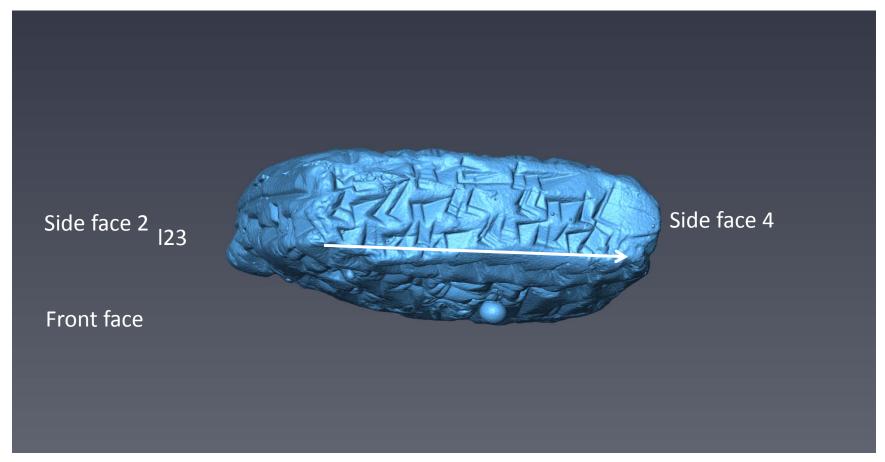




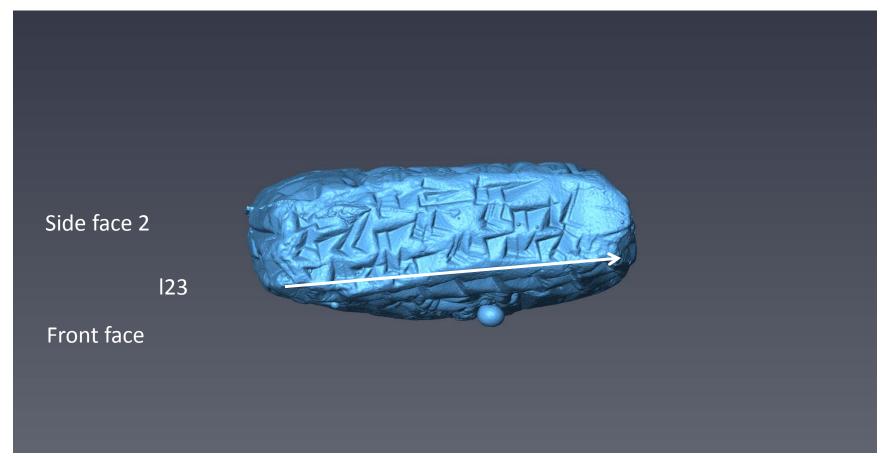






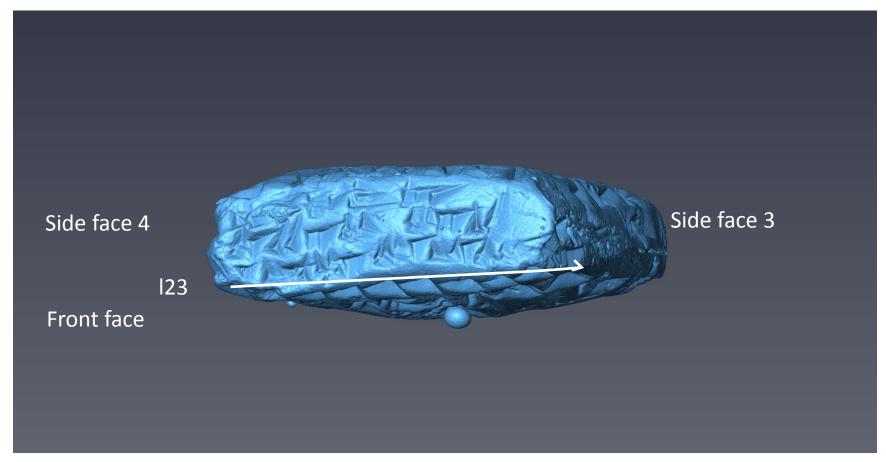


Note that the last characters of the last line of Side face 4 (I23) are placed on the adjacent face!

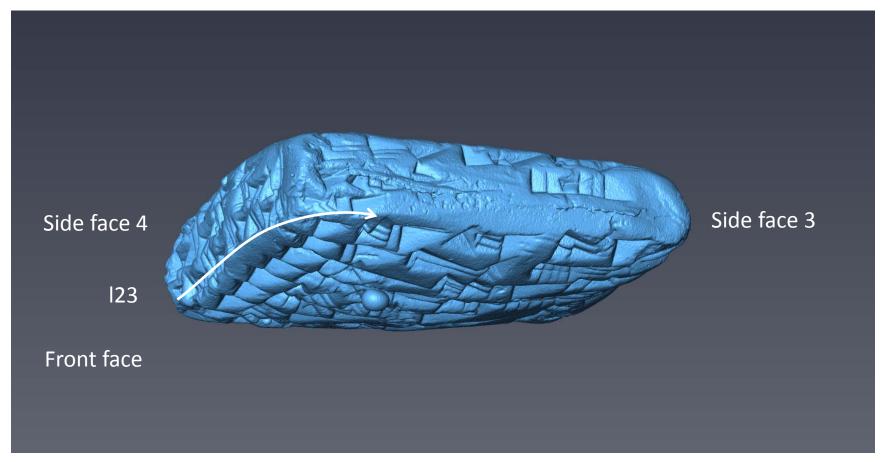


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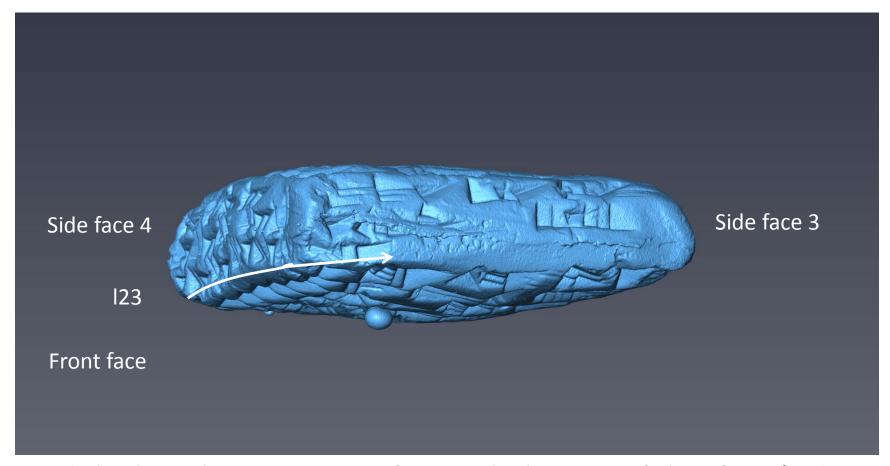
114



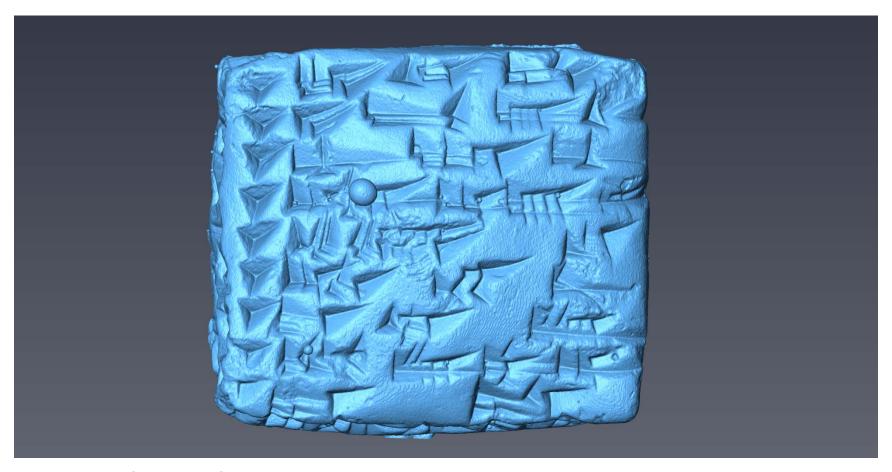
Note that the last characters of the last line of Side face 4 (I23) are placed on the adjacent face (Side face 3)!



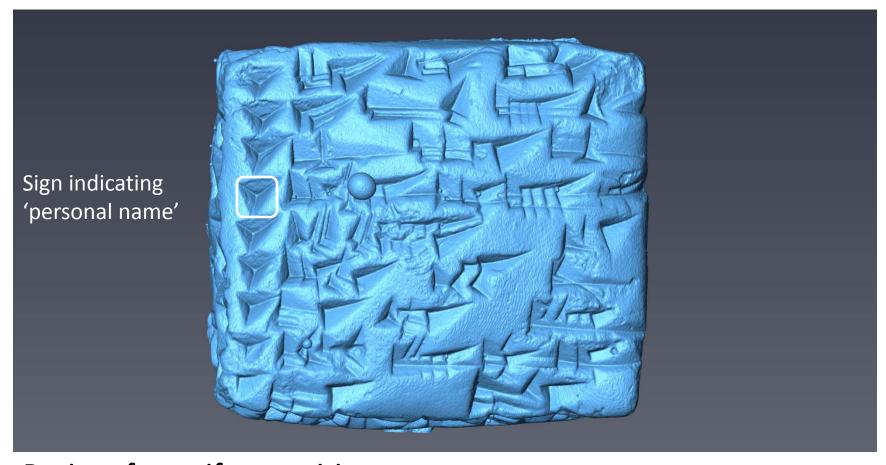
Note that the last characters of the last line of Side face 4 (I23) are placed on the adjacent face (Side face 3)!



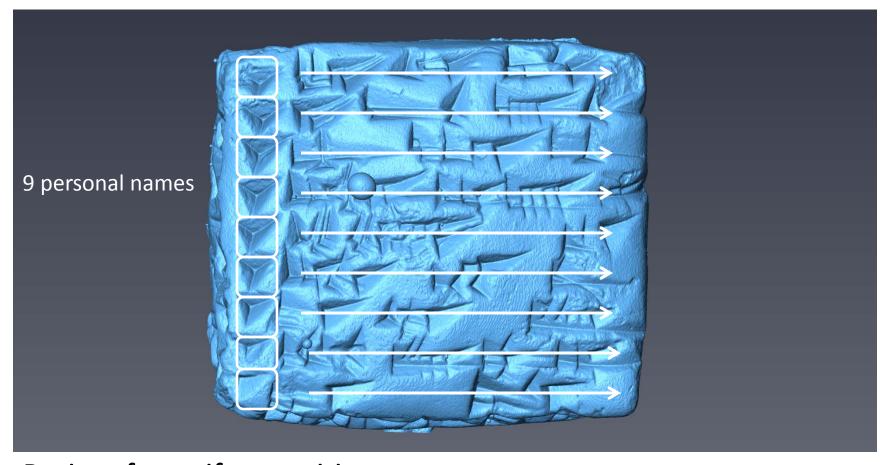
And the last characters interfere with the text of that face (Side face 3)!



Basics of cuneiform writing



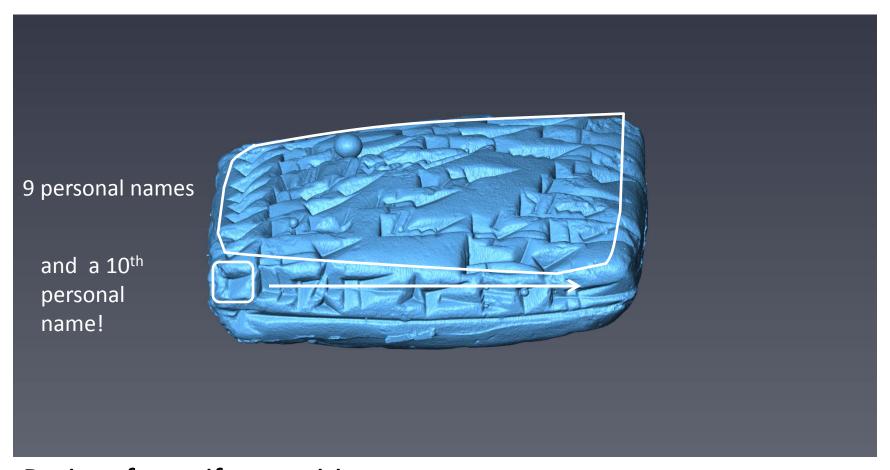
Basics of cuneiform writing Sign indicating 'personal name'



Basics of cuneiform writing Sign indicating 'personal name'



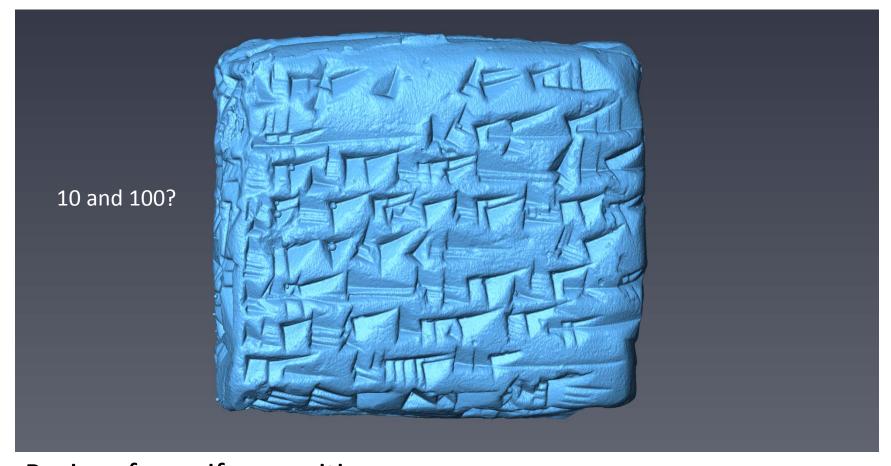
Basics of cuneiform writing Sign indicating personal name

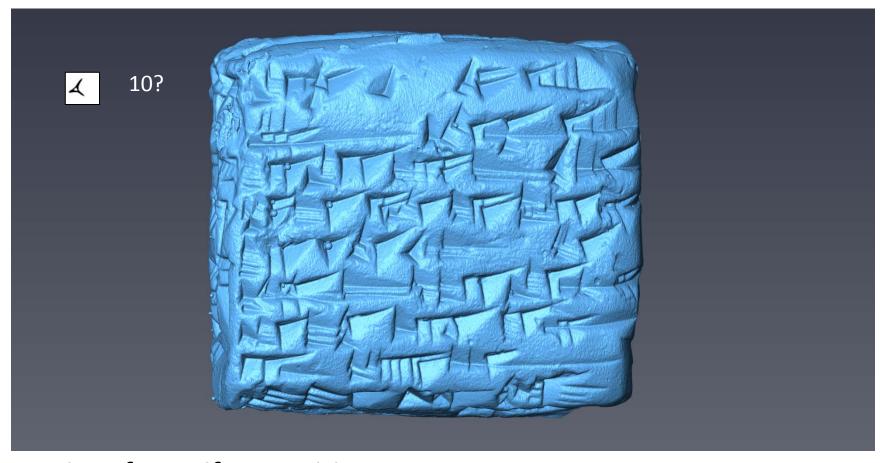


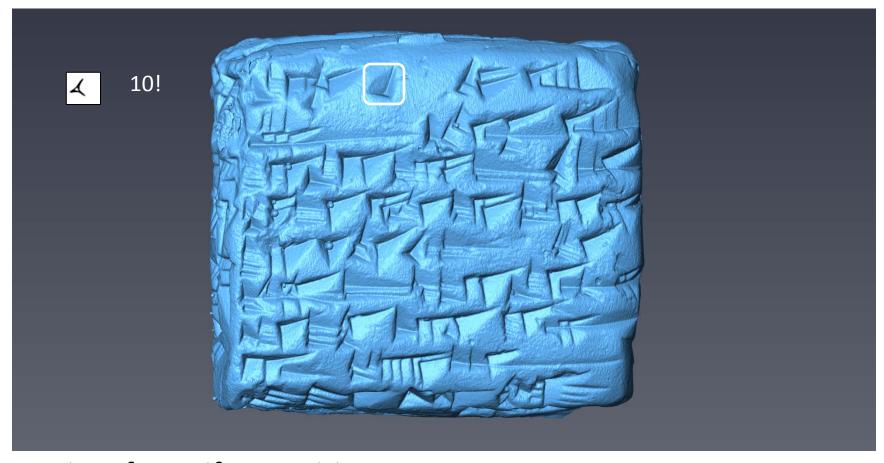
Basics of cuneiform writing Sign indicating 'personal name'

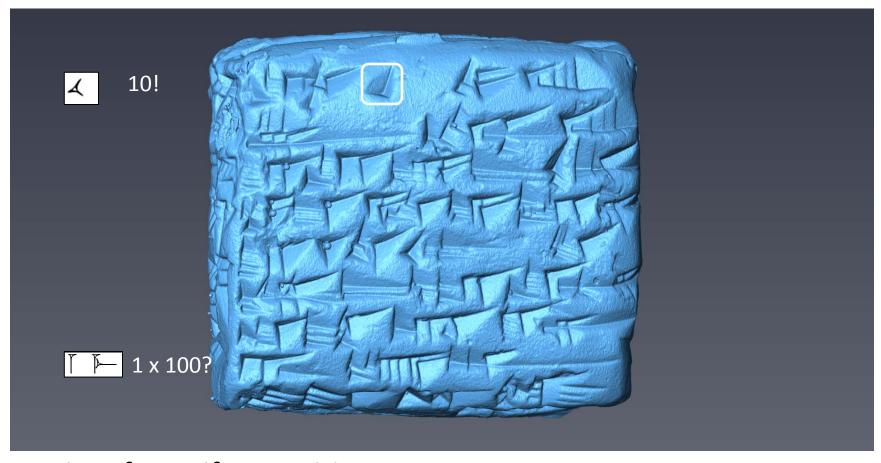
T	1 or 60	#	9 or 540
M	2 or 120	4	10
m	3 or 180	44	20
Ħ	4 or 240	444	50
#	5 or 300	1111	70
#	6 or 360	TF	100 (1 x 100)
THT.	7 or 420	m F	300 (3 x 100)
IIII	8 or 480	4	600

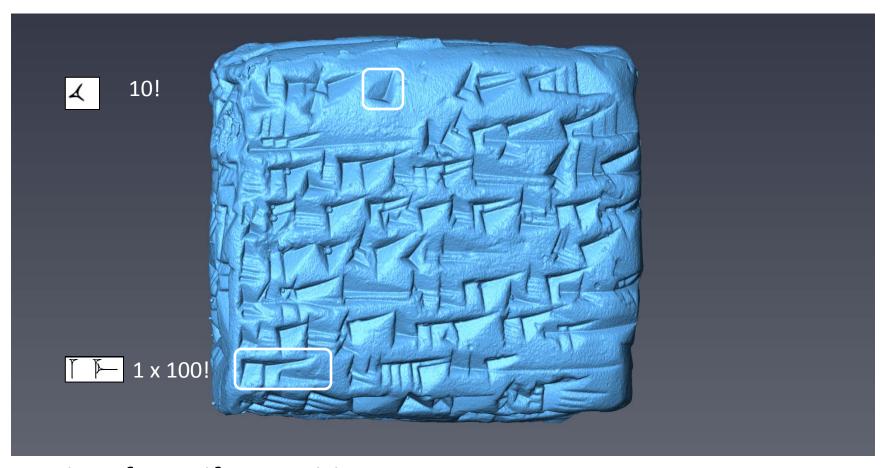
Basics of cuneiform writing Cuneiform numbers

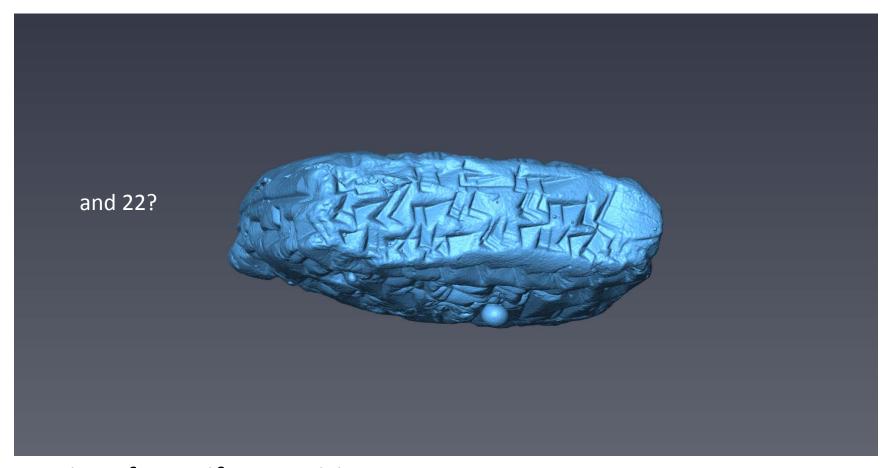


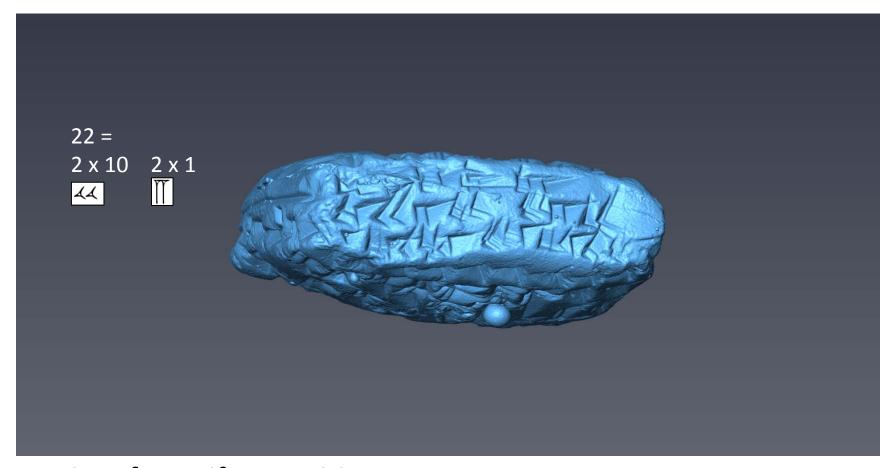


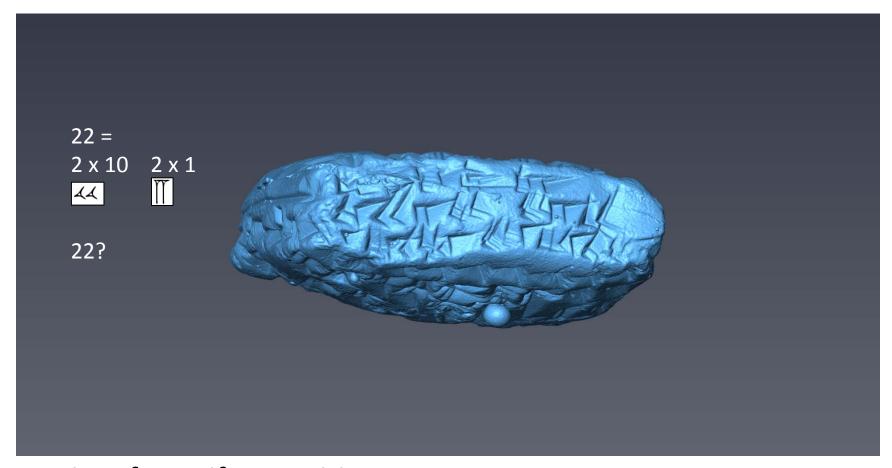




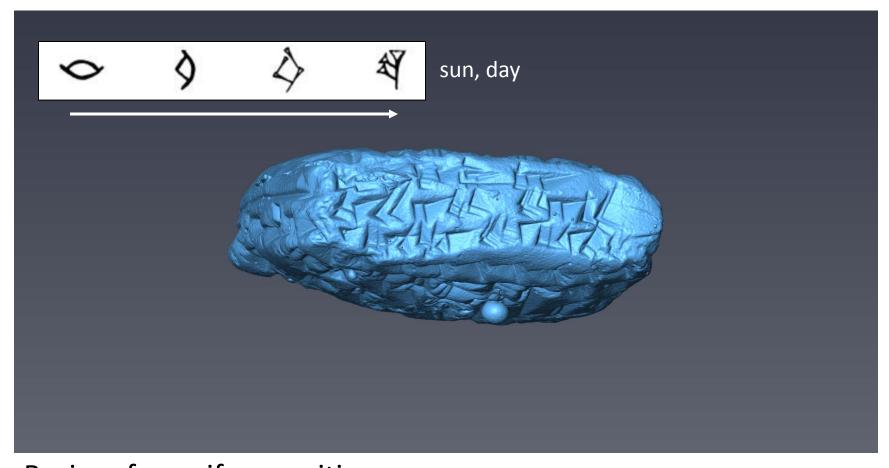


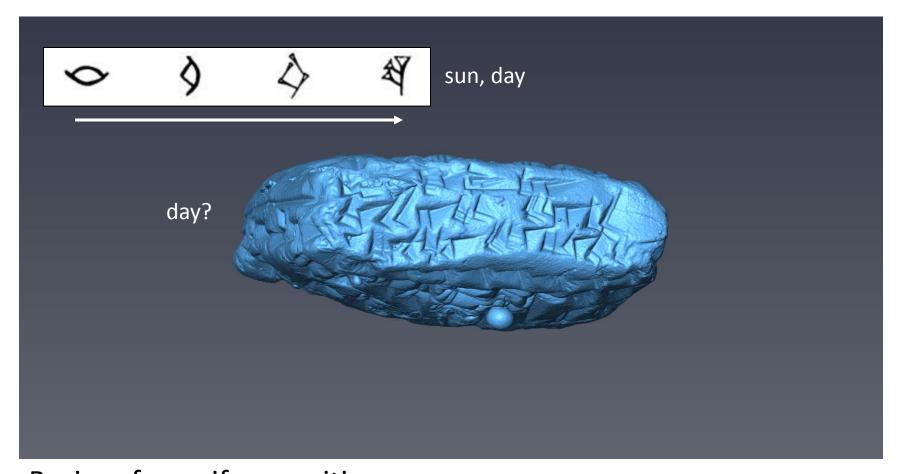


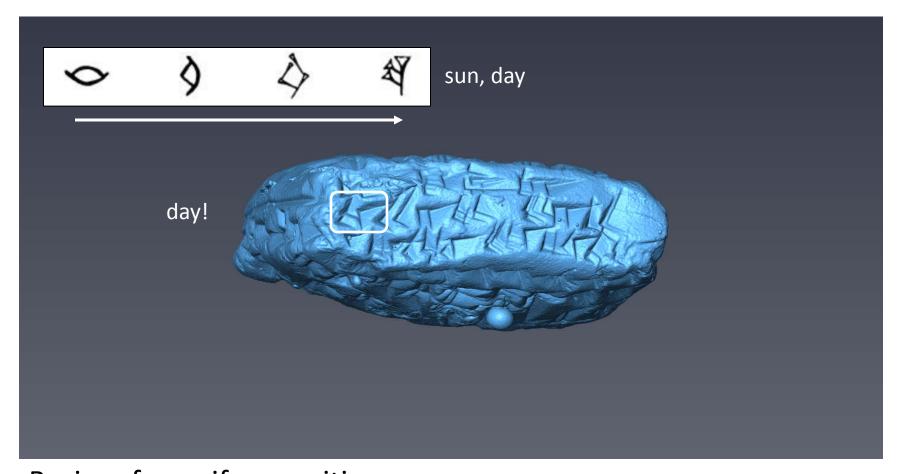


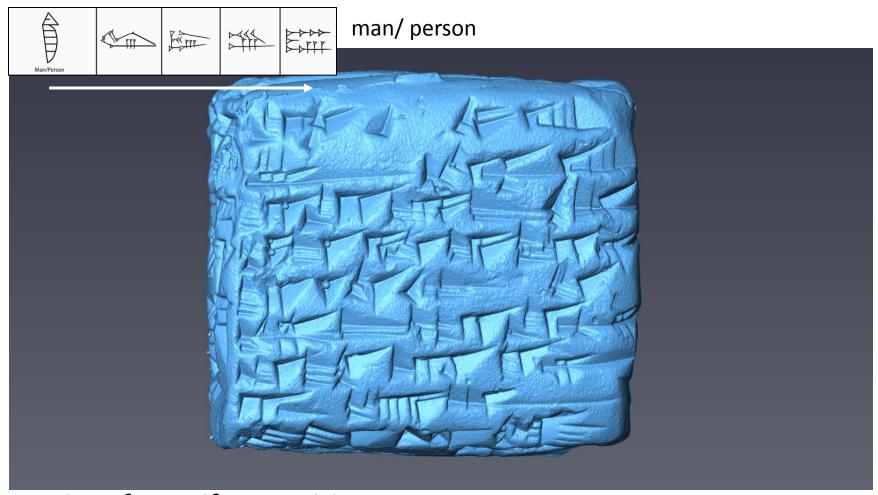


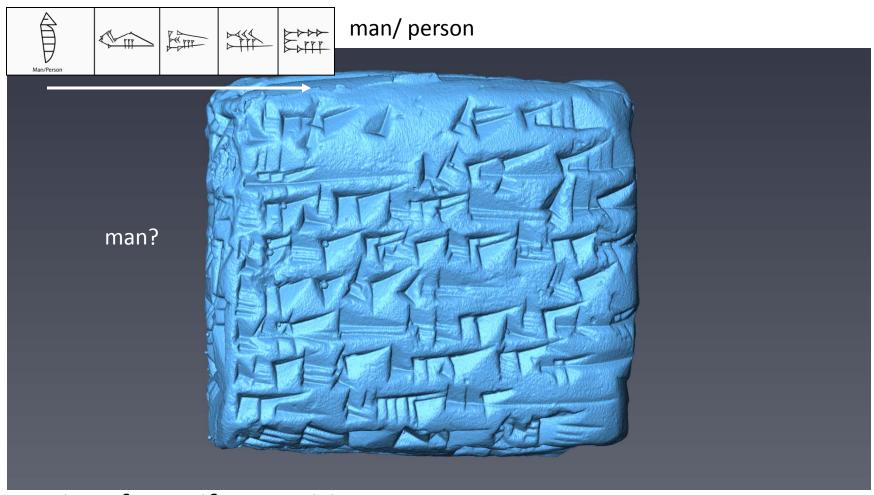


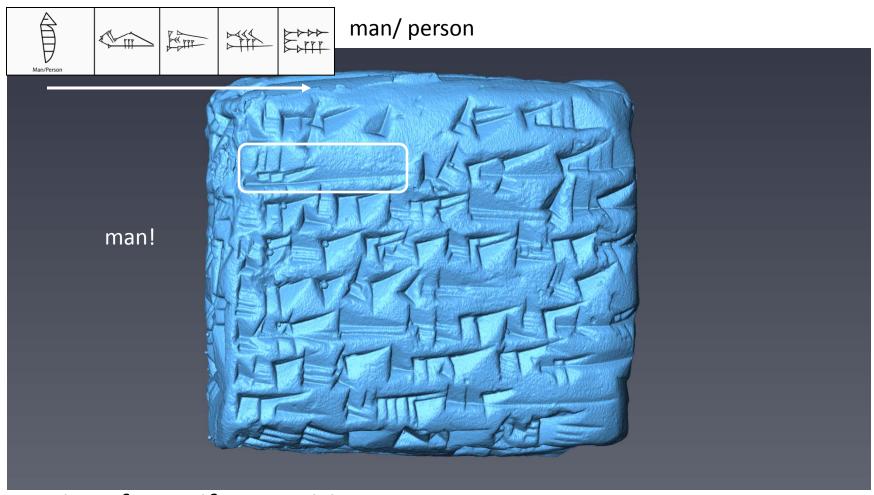








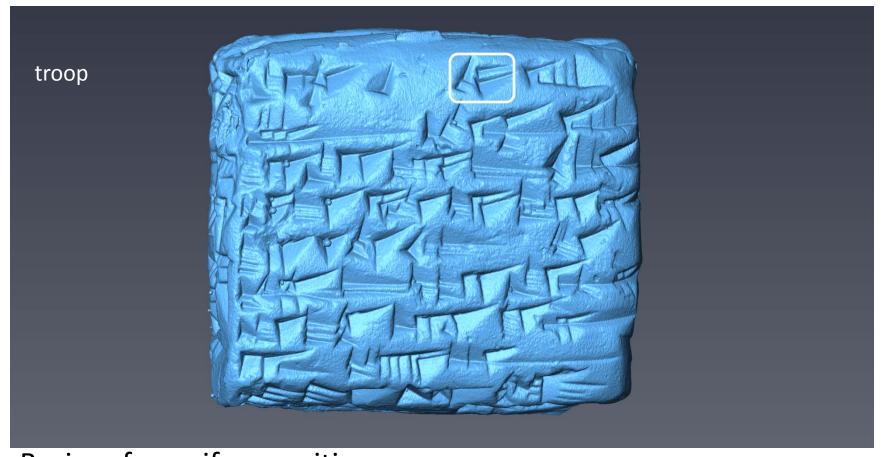






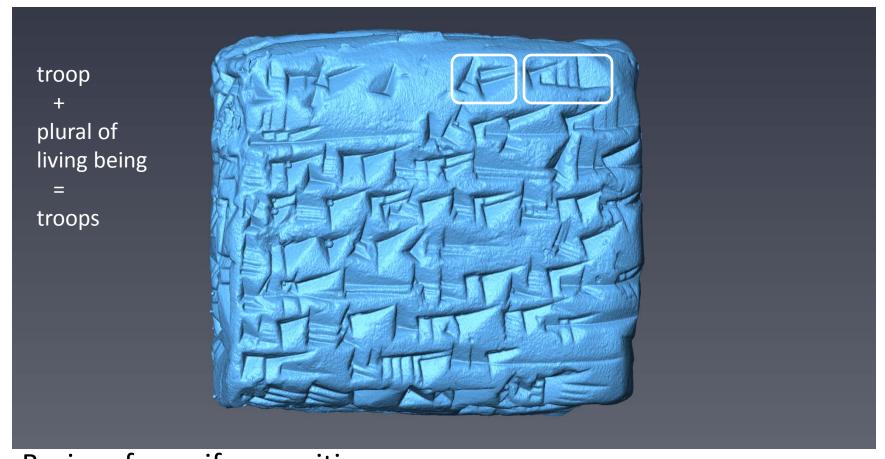


MEŠ Plural of living being



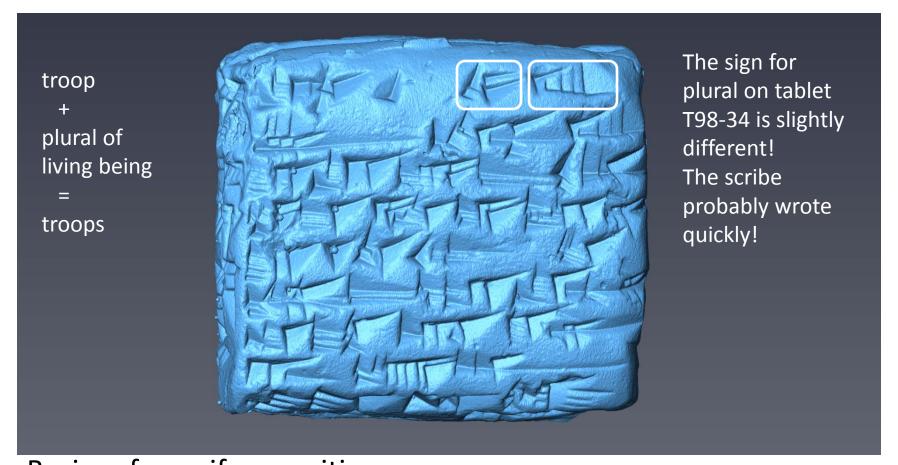
Basics of cuneiform writing Syntax: plural of living being- example: plural of 'troop'

MEŠ Plural of living being



Basics of cuneiform writing Syntax: plural of living being- example : plural of 'troop'

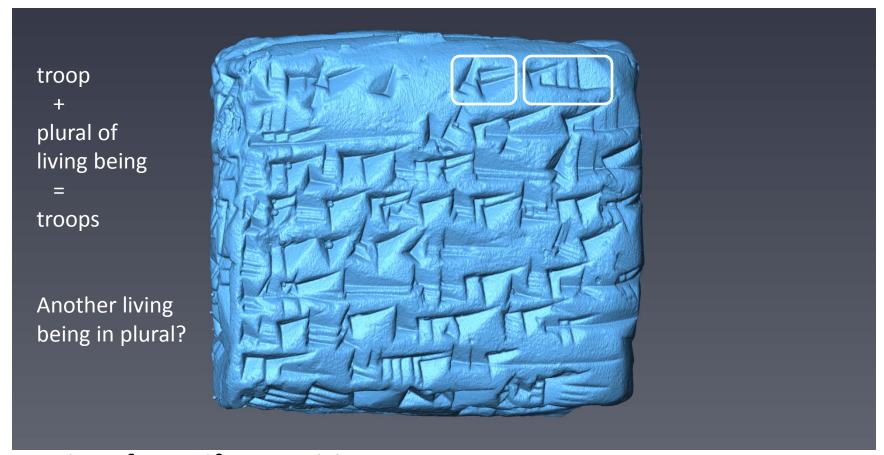
MEŠ Plural of living being



Basics of cuneiform writing Syntax: plural of living being- example : plural of troop

Basics of cuneiform writing Syntax: plural of living being

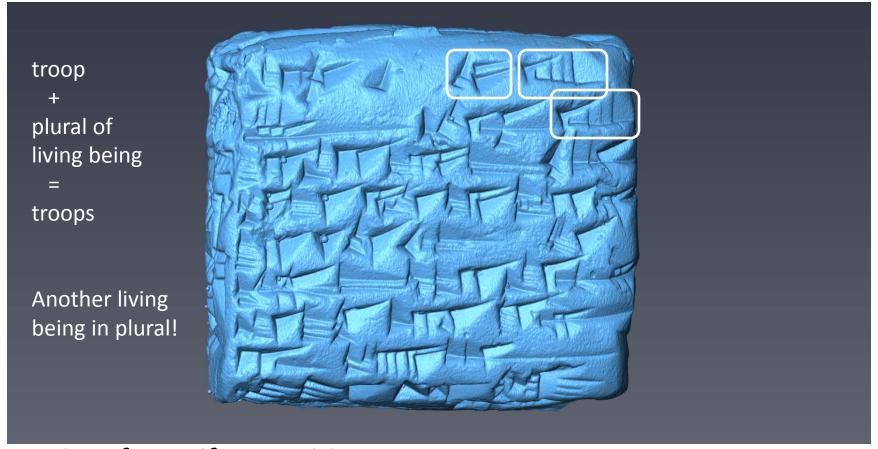
MEŠ Plural of living being



Basics of cuneiform writing Syntax: plural of living being- another example

Basics of cuneiform writing Syntax: plural of living being

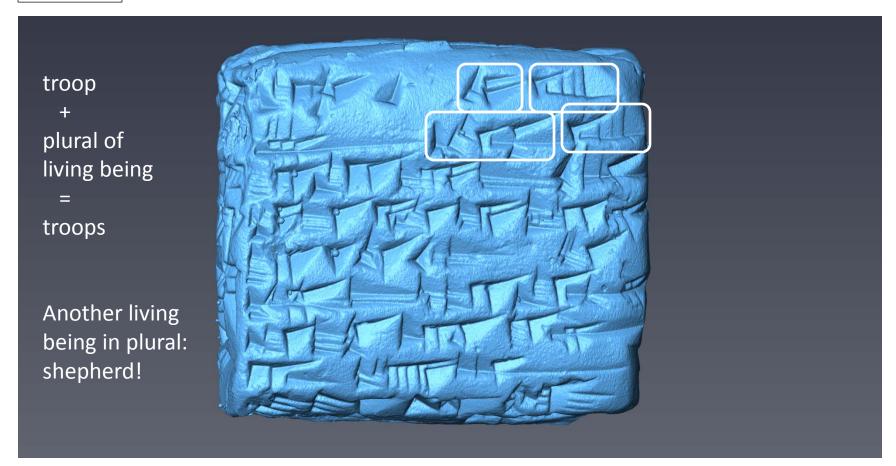
MEŠ Plural of living being



Basics of cuneiform writing Syntax: plural of living being- another example

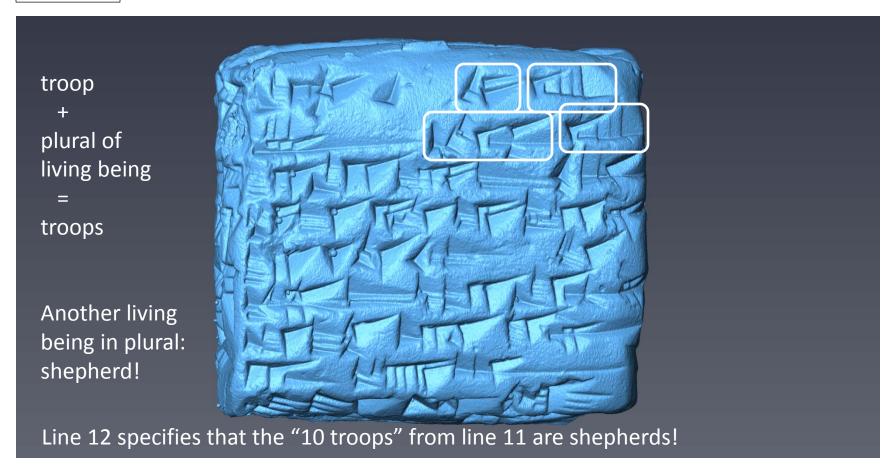
Basics of cuneiform writing Syntax: plural of living being

MEŠ Plural of living being



Basics of cuneiform writing Syntax: plural of living being

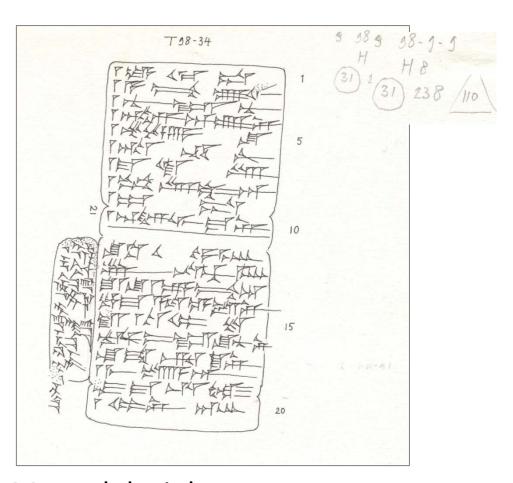
MEŠ Plural of living being



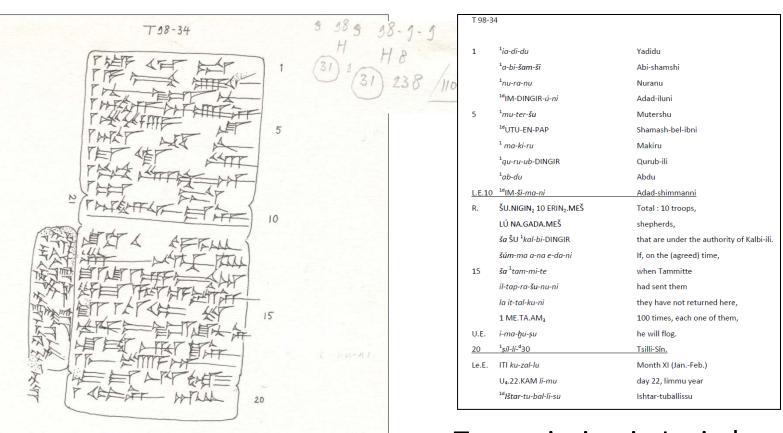
Because

- the signs evolved constantly over the past 3500 years!
- the signs varied from place to place and
- every scribe had their own hand writing
 - Small / Large
 - Sloppy / Neat and tiddy,

there is a need to re-examine previous decipherment(s) and retranslation(s)!



Manual decipherment by Frans Wiggermann (VU Amsterdam)



Manual decipherment by Frans Wiggermann (VU Amsterdam)

Transcription in Latin letters and translation by Rients de Boer (Nino and VU Amsterdam) 150

Text interpretation by Frans Wiggermann:

Apparently there are problems in the north of Ili-pada's realm of which Tammitte, the Assyrian governor wanted to stay exactly informed; hostile Muski or Kaska tribes, for example, who try to cross the Euphrates.

The use of shepherds as spies has one major disadvantage, namely that they do not show up when you expect them...

Tammitte promises shepherds in his service a hundred strokes when they miss their annual appointment - rather futile when they are not there!

Source: Wiggermann, F.A.M. 2010. Wein, Weiss und Gesang in een Midden-Assyrische nederzetting aan de Balikh, Phoenix 56/1-2, 17-57.

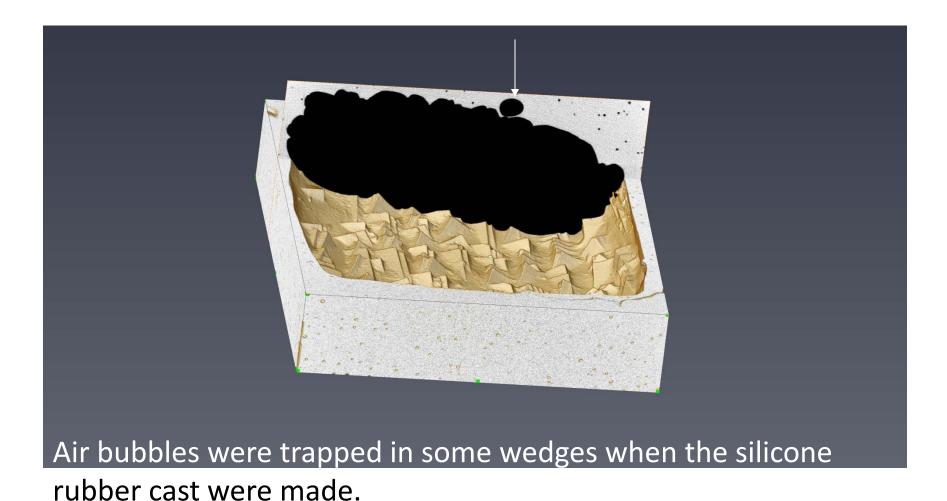
The animated story of T98-34, the clay tablet born again and again

	From recovery in Tell Sabi Abyad to loss in Raqqa
1	with silicone rubber casting
	Digital preservation techniques
2	• X-ray μ-CT scanner, close range light scanner, and portable light dome
	From manual decipherment to translation and interpretation
3	Starting from basics of cuneiform writing
	Digital processing
A	a importaction removal digital deciphorment and automatic character recognition
4	imperfection removal, digital decipherment and automatic character recognition
4	imperfection removal, digital decipherment and automatic character recognition
4	
5	imperfection removal, digital decipherment and automatic character recognition 3D printing
5	
5	• 3D printing
5 6	
	• 3D printing
	• 3D printing • Conclusion
	• 3D printing
	• 3D printing • Conclusion

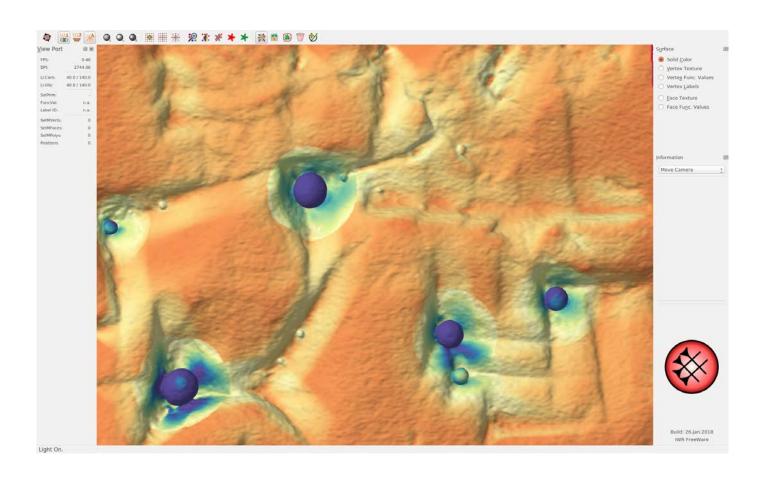
The digital models can be plugged into **GIGAMESH**, a suite of smart algorithms developed by **Hubert Mara at Heidelberg University**, **Germany** for:

- Cleaning of the imperfections in the moulds
- Digital decipherment
- Automatic character recognition

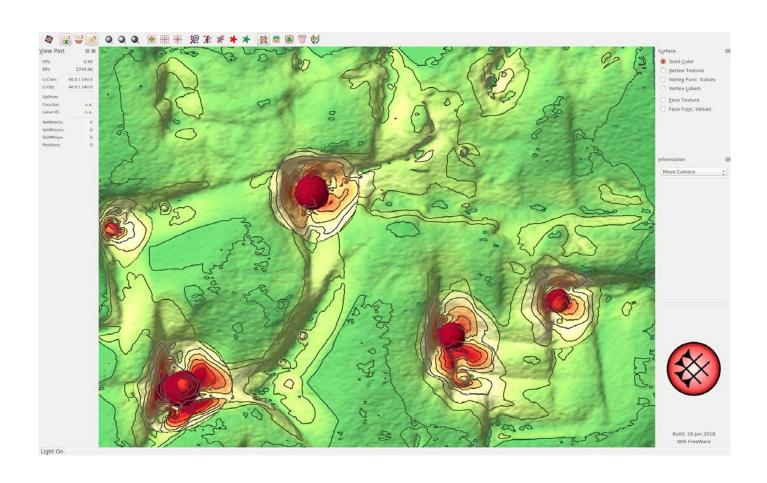




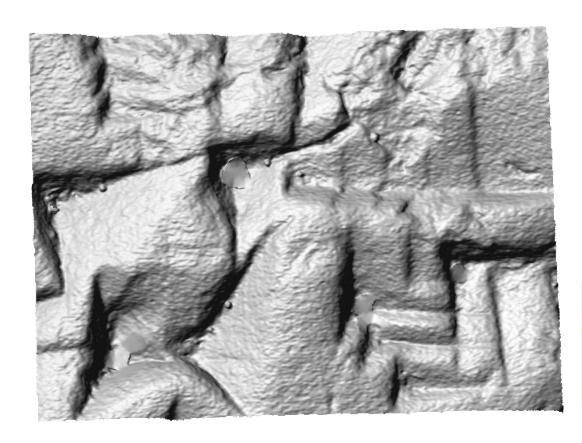
Bubbles can be automatically detected and cut!



Bubbles cleaning process- Automatic detection of bubbles



Bubbles cleaning process- Automatic detection of bubbles







T98-34 before bubble removal





T98-34 after bubble removal



Manual decipherment is time consuming: about 4 hours for T98-34! Digital decipherment can help!





Digital decipherment at Heidelberg U measuring the curvature mapping, using the distance from virtual smooth envelope wrapping the tablet to the tablet itself



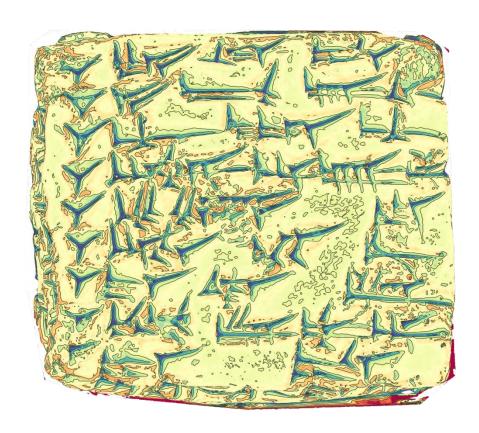


Digital decipherment at Heidelberg U measuring the curvature mapping, using the distance from virtual smooth envelope wrapping the tablet to the tablet itself¹⁶²



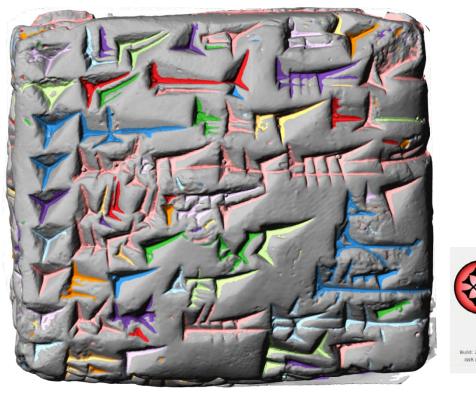


Digital decipherment at Heidelberg U measuring the curvature mapping, using the distance from virtual smooth envelope wrapping the tablet to the tablet itself¹⁶³



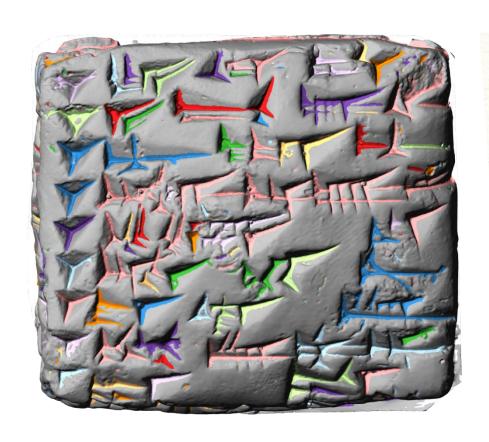


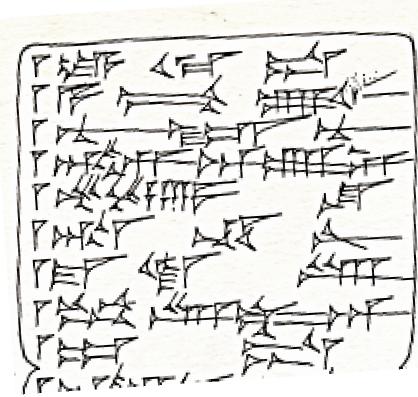
Digital decipherment at Heidelberg U Relief extraction

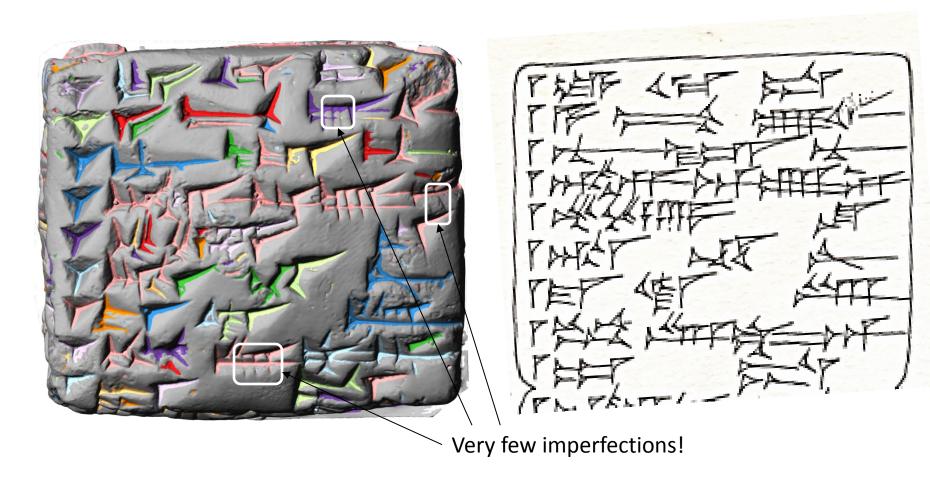




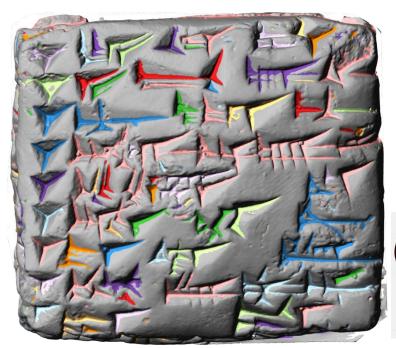
Digital decipherment at Heidelberg U Character separation







Digital decipherment is almost perfect!









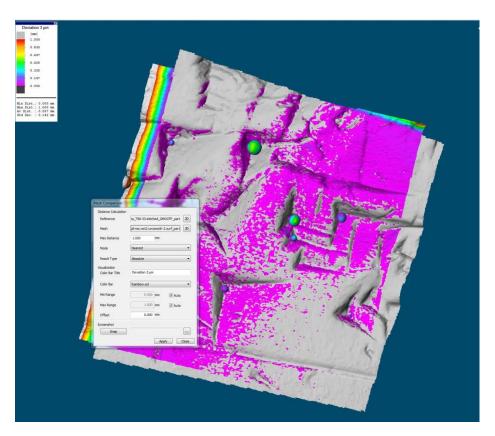


Build: 26.jan.2018 IWR FreeWare

Close range High resolution Light scanner

μ-CT scanner

And this for both types of scans!



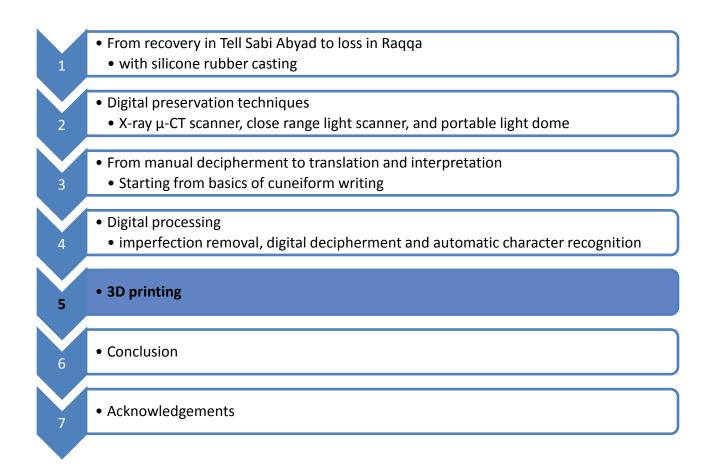


To be expected since the difference between both meshes after self alignment is below 30 μm [away from bubbles!].



And soon at Heidelberg U: automatic character recognition!

The animated story of T98-34, the clay tablet born again and again





The tablet has been printed with two types of 3D printing technologies: material jetting and stereolithography.



The colored models have been printed with material jetting. For this process droplets of materials are selectively deposited and cured with UV light.



The black and white models have been printed with **stereolithography**. This 3D printing process uses a liquid photopolymer that is selectively cured by a laser.



For both systems, one print of Tablet 98-34 lasts about **5 hours**. Luckily batch printing of 4 tablets together is possible!

- High resolution printer required to avoid loss of tiny details
- Various materials: resin, ceramics, ...
 - Ceramics has to be baked and shrinks during baking. Mesh compensation is needed!
 - No direct 3D printing in REAL chocolate!
- Various colours
 - Avoid white, prefer blue, black, or grey for better legibility.
- Various textures depending on finish
 - Prefer mate to glossy finish for legibility.
 - Avoid cleaning of material jetting prints in a caustic bath of sodium hydroxide and sodium metasilicate.
- Possible magnification/ reduction







Attractive and legible models despite a few imperfections:

Tablet in ceramics will shrink and even crack during baking!
Layering visible on side faces of tablet made using material jetting.
Contact points between model and scaffolding visible on 2 tablet faces. 177



The 3D printed models are displayed at the National Museum of Antiquities.

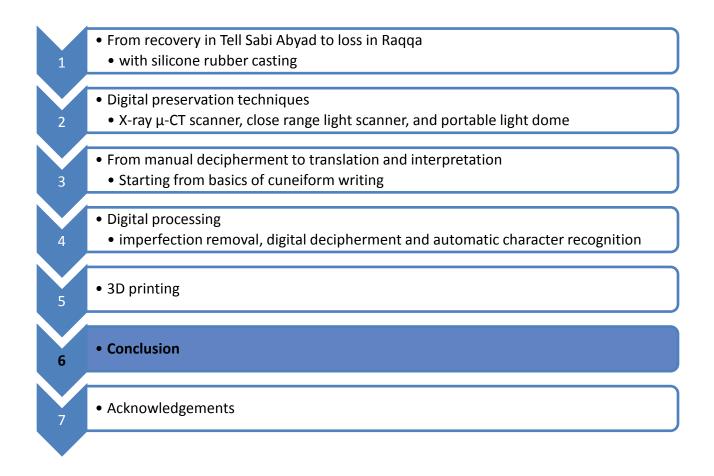


Visitors can hold them in their hand for a better connection to the Assyrian heritage.



They are often surprised by the amount of information that was communicated on such a small piece of clay!

The animated story of T98-34, the clay tablet born again and again



The animated story of T98-34, the clay tablet born again and again

- Starting from moulds rather than tablets complicates the digitalisation and digital processing.
- Nevertheless, faithful digital and physical replicas of T98-34 have been produced.

Multiple users of the digital models and physical replicas

- Assyriologists and their students from the Netherlands and elsewhere for re-translation and re-interpretation.
- Musea to augment public engagement with Assyrian cultural heritage.
- Charity organisations- Sales of chocolate replicas to raise funds for refugee students in the Netherlands.
- Future generations as long as continuity in digital data archiving is warrantied.

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	• 3D printing
5	
6	Conclusion
6	
7	• Acknowledgements

Scanning for Syria Project support



The chocolate replica of tablet T98-34 was produced within the framework of Scanning for Syria, a KIEM- Creative industry project funded by NWO, the Netherlands Organisation for Research.

Scanning for Syria Project partners



Four Dutch partners contributed to the digital preservation of clay tablets lost in Raqqa during the Syrian Civil War:

- two universities:
 - Delft University of Technology and
 - Leiden University,
- one knowledge centre, the Leiden-Erasmus-Delft Centre for Global Heritage and Development and
- one museum, The National Museum of Antiquities, in Leiden

Scanning for Syria Project participants



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Wim Verwaal

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Tessa Essers

The Leiden-Erasmus-Delft Centre for Global Heritage and Development

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Mara de Groot

Jan Kolen

The project partners want to thank:

- Frans Wiggermann
 (Vrije Universiteit Amsterdam) and
- Rients de Boer

(Vrije Universiteit Amsterdam and

The Netherlands Institute for the Near East)

for their interpretation of the Assyrian messages written on the Tell Sabi Abyad tablets.

In particular,

Rients de Boer

(Vrije Universiteit Amsterdam and The Netherlands Institute for the Near East)

for his initiation to cuneiform reading and access to the NINO collection of real cuneiform tablets in envelope. (Consult:

http://www.nino-leiden.nl/message/seeing-through-clay-4000-year-old-tablets-in-hypermodern-ct-scanner.)

Viktor Klinkenberg

(Leiden University)

for the background information on Tell Sabi Abyad excavation.

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(National Museum of Antiquities)

for her instructions to make silicone rubber casts.

Connie Augspurger

(Chocing Good, www.chocinggood.nl)

for the chocolate casts made from the food-compatible silicone rubber mould of a resin 3D-printed tablet.

- Stijn Berghout
- Jet Luijten
- Franka Sahuleka

TU Delft students

for their 'Advanced Prototype Minor' project.

Aida Loy

Leiden University student

for her scans.

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- Noor Otten
 (Leiden University)

for their cuneiform writing initiation workshops.

European network

Scanning from Syria benefited from support by:

- Heidelberg University, Germany
- Katholiek Universiteit Leuven, Belgium
- Royal Museums of Art and History, Belgium.

The project partners want to thank:

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 (Heidelberg University)
- Judith Massa (Heidelberg University)
- Susanne Krömker (Heidelberg University)

for the close range high resolution 3D scanning of the tablets and the use of their algorithms for digital decipherment.

and last but not least:

Hendrik Hameeuw

(KU Leuven University)

Chris Vastenhoud

(Royal Museums of Art and History)

Vincent Vanweddingen

(KU Leuven University and Royal Museums of Art and History)

for the use (and display!) of the portable light dome.